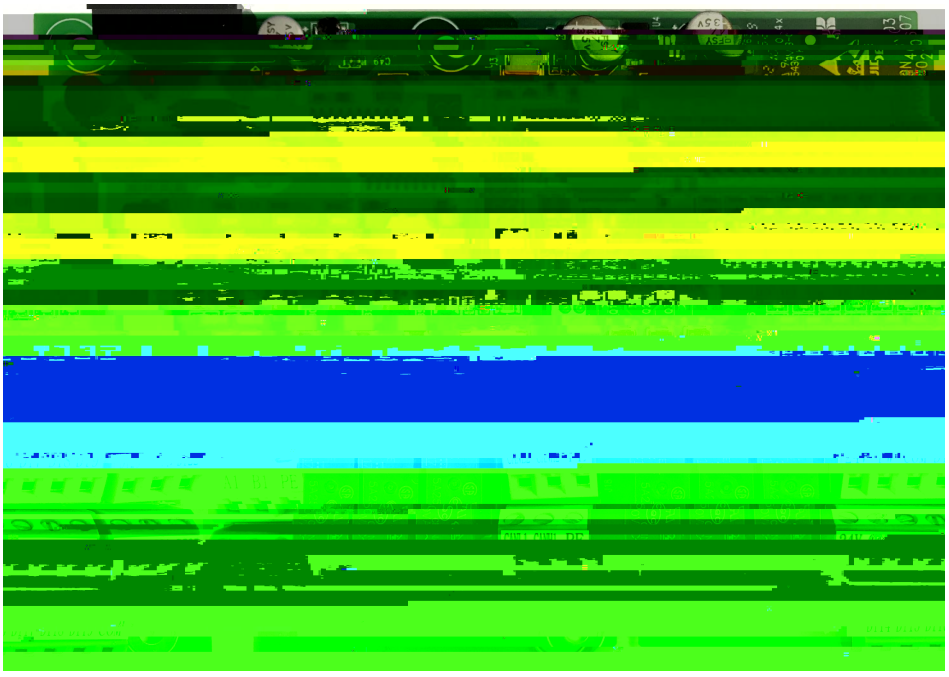
GUIDE



LED

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

LED

GDHF-AGYZ1

DI

GDHF-AGYZ1 PLC

GDHF-AGYZ1

PLC

GDHF-AGYZ1 J25

GDHF-AGYZ1

- HF630N

GDHF-AGYZ1

- GDHF-AGYZ1
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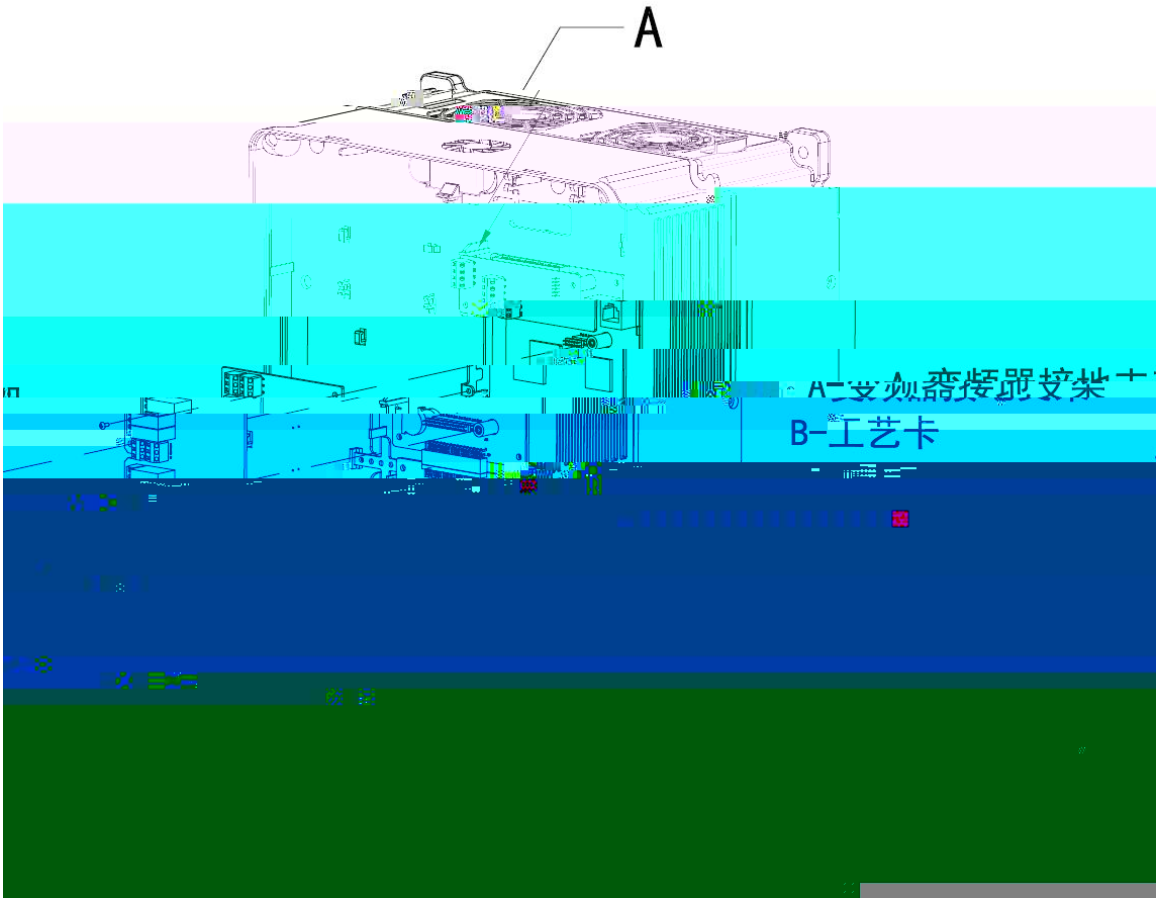
GDHF-AGYZ1 J25

GDHF-AGYZ1

GDHF-AGYZ1

- GDHF-AGYZ1
- GDHF-AGYZ1

EMC GDHF-AGYZ1


A
B-工艺卡

-
-

10

	24V	24VDC	24VDC 24V 24V
	COM	24VDC	24VDC

	PW		24V
	DI6-PW	6	
	DI7-PW	7	
	DI8-PW	8	
	DI9-PW	9	
	DI10-PW	10	
	DI11-PW	11	
	DI12-PW	12	
	DI13-PW	13	
	DI14-PW	14	1
	DI15-PW	15	
	DI16-PW	16	2 3.3KΩ;
	DI17-PW	17	9~30V
	DI18-PW	18	
	DI19-PW	19	
	DI20-PW	20	
	DI21-PW	21	
	DI22-PW	22	
	DI23-PW	23	
	DI24-PW	24	
	DI25-PW	25	
	DO2A-DO2C	2	AC250V,3AC,COS =0.4 DC 30V,1A
	DO3A- DO3C	3	
	DO6 A— DO6C	6	
	DO8A-DO8C	8	
	DO9A- DO9C	9	
	DO10 - DO10	10	

PW 24V ;

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

P12.02	1	1 1	0.0 ~ 300.0	10.0
P12.03	2	2 2	0.0 ~ 300.0	20.0
P12.04	3	3 3	0.0 ~ 300.0	35.0
P12.05	4	4 4	0.0 ~ 300.0	50.0
P12.06	5	5 5	0.0 ~ 300.0	50.0
P12.07	6		0.0 ~ 300.0	50.0

P27.00		0 1 2		0
P27.01	ID	0 1	OEM_0	0
P27.02	/	0 1	CAN	0
P27.03		0 1		0
P27.04	DI_1	0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	2 3 4 5 110% 100% 90% 100% 90% 50%	

P27.38	DO_9 Y2		5 6 7 80% 8 90% 9 100% 10 110% 11 90% 12 100%	
P27.39	DO_10 Y3			
P27.40	DI_1_			0
P27.41	DI_2_			0
P27.42	DI_3_			0
P27.43	DI_4_			0
P27.44	DI_5_			0
P27.45	DI_6_			0
P27.46	DI_7_			0
P27.47	DI_8_			0
P27.48	DI_9_			0
P27.49	DI_10_			0
P27.50	DI_11_			0
P27.51	DI_12_			0
P27.52	DI_13_		0 1	0
P27.53	DI_14_			0
P27.54	DI_15_			0
P27.55	DI_16_			0
P27.56	DI_17_			0
P27.57	DI_18_			0
P27.58	DI_19_			0
P27.59	DI_20_			0
P27.60	DI_21_			0
P27.61	DI_22_			0
P27.62	DI_23_			0
P27.63	DI_24_			
P27.64	DI_25_			
P27.73	110%_	110%	0 1 2 1 3 2	
P27.74	110%_	110%	4 3 5 4 6 5	

P27.75

P27.85	50%_	50%		
P27.86	50%_	50%		
P27.87	25%_	25%		
P27.88	25%_	25%		
P27.89			0.0 ~ 6553.0	1.5
P27.90			0.0 ~ 6553.0	3

DI “ ” “

” “2 ” “3 ” “4 ” “5 ” 6

DI

“ ” “ ”

	2	3	4	5	
	/	/	/	/	
					1
					2
	/				3
	/	/			4
	/	/	/		5
/:					

P08.00 3 MODBUS

P08.10 5 MODBUS

Vx.xxMT

AI_1

0VDC-10VDC P05.00 AI_1

1 0~10V

P12.2 – P12.6 1-5 5

1-5 DI

Hz

P12.8-P12.12

1-5 DI

Hz

Vx.xxMT

5 1 – 5 Hz

P27.1 1

OEM 1

DI DO

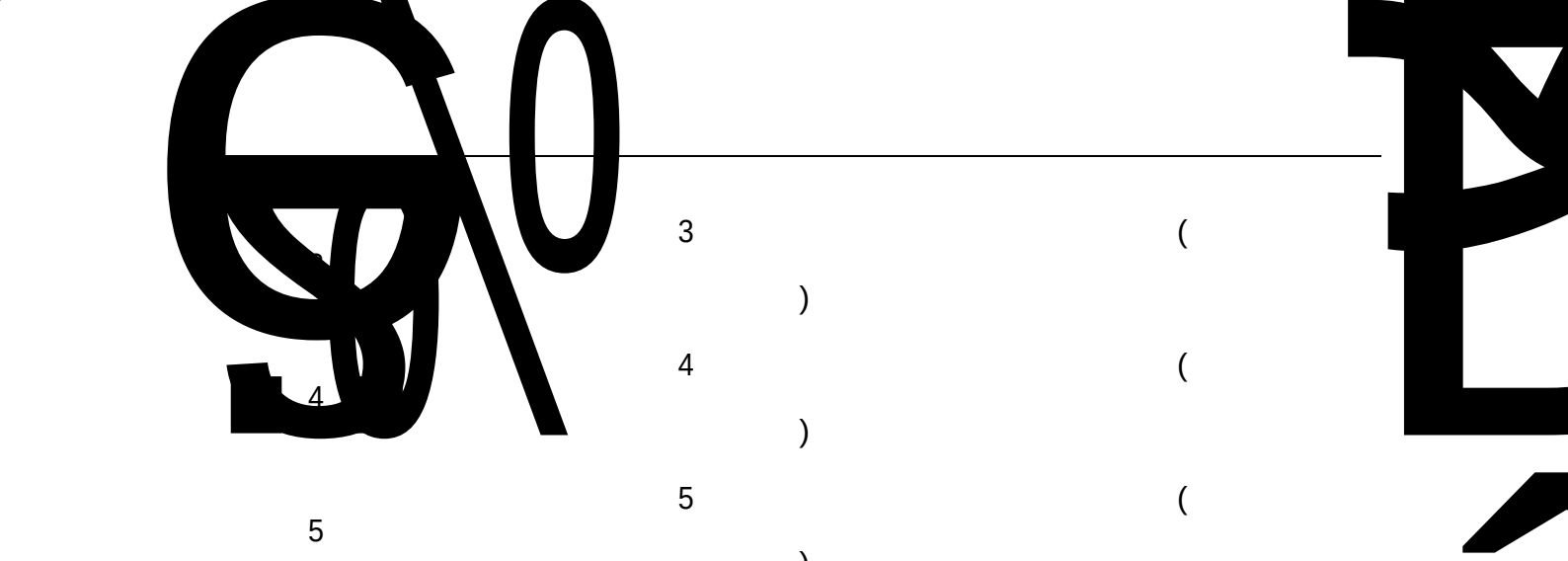
P27.04 P27.28

DI DO

P27.40 P27.64 DI

DI DO

DI	
	1
	1
2	2 ( )



3 (
)
4 (
)
5 (
)

1 1

1 1

1

110% (
1) P27.73 P27.74
100% (ج فذ
2) P27.75

5) P27.81 P27.82

90% (

80%	80%
90%	90%
100%	100%
110%	110%
90%	90%
100%	100%

"

1	P27.74
100%	P27.75
2	P27.76
90%	P27.77
3	P27.78
80%	P27.79
4	P27.80
100%	P27.81
5	P27.82
90%	P27.83
6	P27.84
50%	P27.85
7	P27.86
25%	P27.87
8	P27.88

P27.89

P27.90

DO

CANOpen

MODBUS RTU N

LED

GDHF-AGYZ1 DI LED X06 X025, LED

DI LED

DI LED	DI
	DI COM
	DI

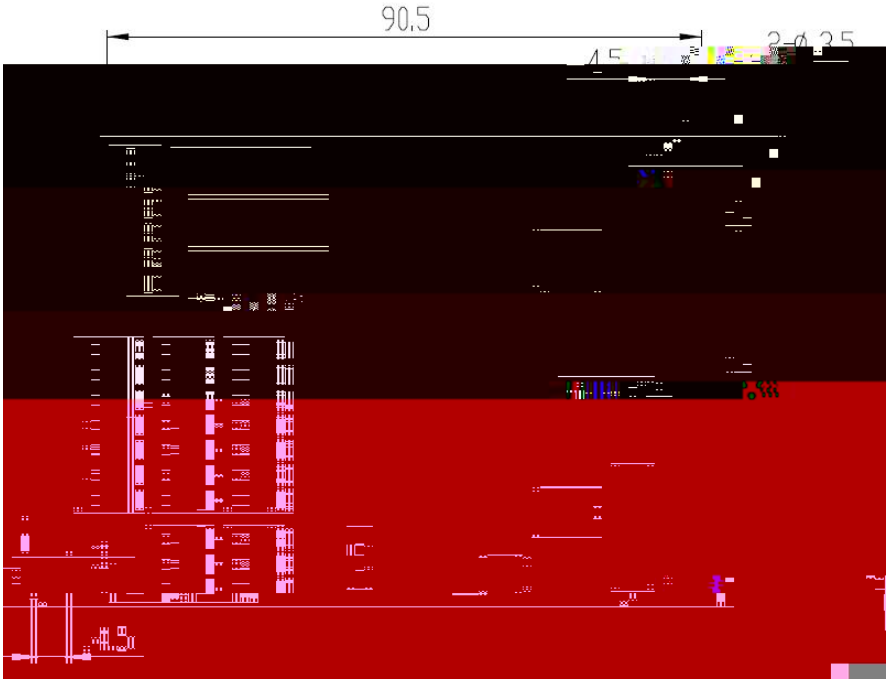
GDHF-AGYZ1 DO LED D17 D18 D23 D45 D50 D54, LED

LED DO

DO LED	DO

GDHF-AGYZ1 LED D4 D5, 2 LED

LED		
CPU_RUN		
CPU_Eroor		



GDHF-AGYZ1 mm

- DI
- DO
-
-

Wuhan Guide Technology Co.,Ltd.

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430223

86-027-87927230

shfw@gdetec.com

www.gdetec.com

400-0077-570