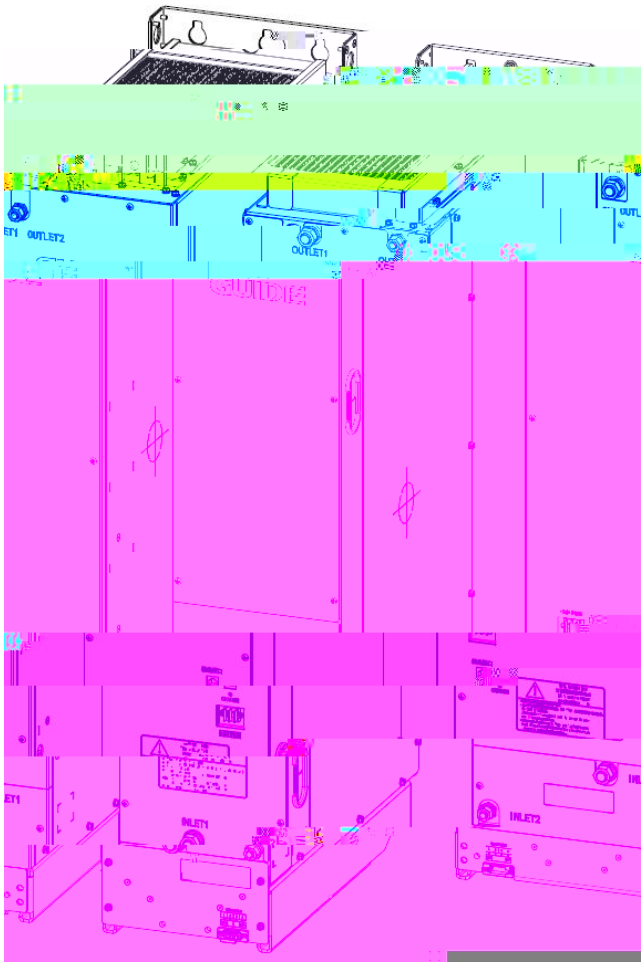
HF680NLC

690V 160~1935kW

1.07

ë¸ Ï _Ä r

Wuhan GUIDE Technology Co.,Ltd



HF680NLC

1. 1
1.1 1
1.2 5
1.3 5
2. 6
2.1 6
2.2 6
2.3 7
2.4 9
2.4.1 10
2.4.2 11
2.4.3 12
2.4.4 13
3. 14
3.1 14
3.2 14
3.3 18
3.4 20
3.5 21
3.6 21
4. 22
4.1 22
4.2 22
4.3 26
4.4 29
4.5 32
4.6 32
5. 33
5.1 33
5.2 34
6. 36
6.1 LCD 36
6.1.1 LCD 37
6.1.2 LCD 38
6.1.3 LCD 39
7. 45
7.1 45
7.1.1 45
7.2 49
7.3 50
7.3.1 50
7.3.2 50
7.3.3 51
7.3.4 51
7.3.5 52
7.3.6 53

7.3.7 54
7.3.8 54
7.3.9 55
8. 56
8.1 56
8.1.1 56
8.1.2 56
8.1.3 57
8.1.4 58
8.1.5 59
8.1.6 59
8.2 60
8.2.1 P2 60
8.2.2 P3 60
8.2.3 P4 62
8.2.4 P5 64
8.2.5 P6 66
8.2.6 P7 68
8.2.7 1 P8 71
8.2.8 2 P9 74
8.2.9 3 P10 77
8.2.10 4 P11 80
8.2.11 1 P12 83
8.2.12 2 P13 85
8.2.13 3 P14 87
8.2.14 4 P15 89
8.2.15 1 V/F P16 91
8.2.16 2 V/F P17 94
8.2.17 3 V/F P18 97
8.2.18 4 V/F P19 100
8.2.19 1 P20 103
8.2.20 2 P21 108
8.2.21 3 P22 113
8.2.22 4 P23 118
8.2.23 MODBUS P32 123
8.2.24 P33 124
9. 134
9.1 134
9.2 134
9.3 135
9.4 136
9.5 136
9.6 137
9.7 140
9.8 142
9.9 V/F 144
9.10 147
9.11 151

10. 152
10.1 152
10.2 153
10.3 156
11. 159
11.1 159
11.2 160
11.3 160
11.4 161
11.5 161

1.

1.1





1

RCD

RCM RCD

RCM

B RCD RCD

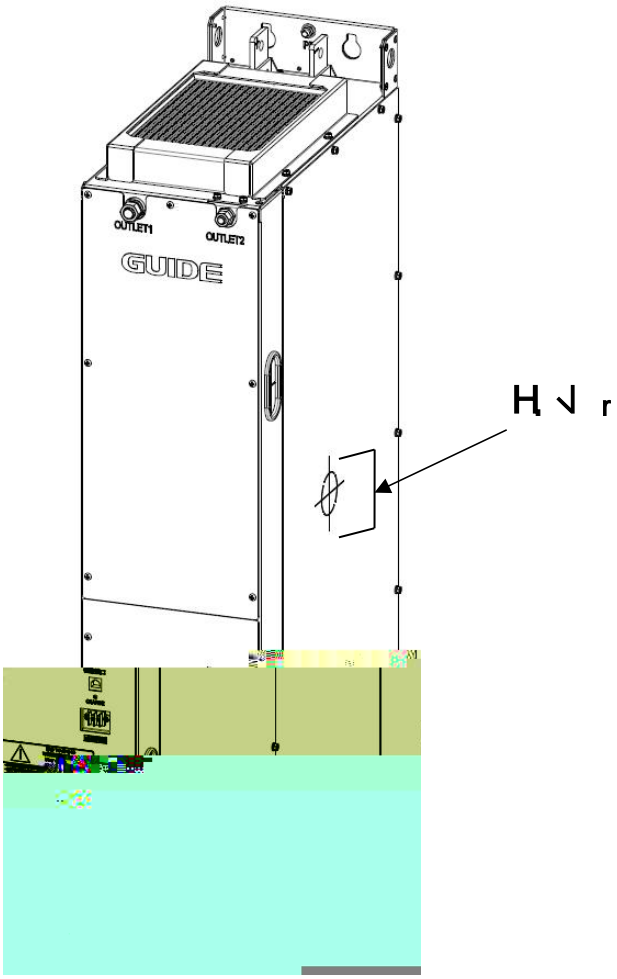
RCD RCD

2

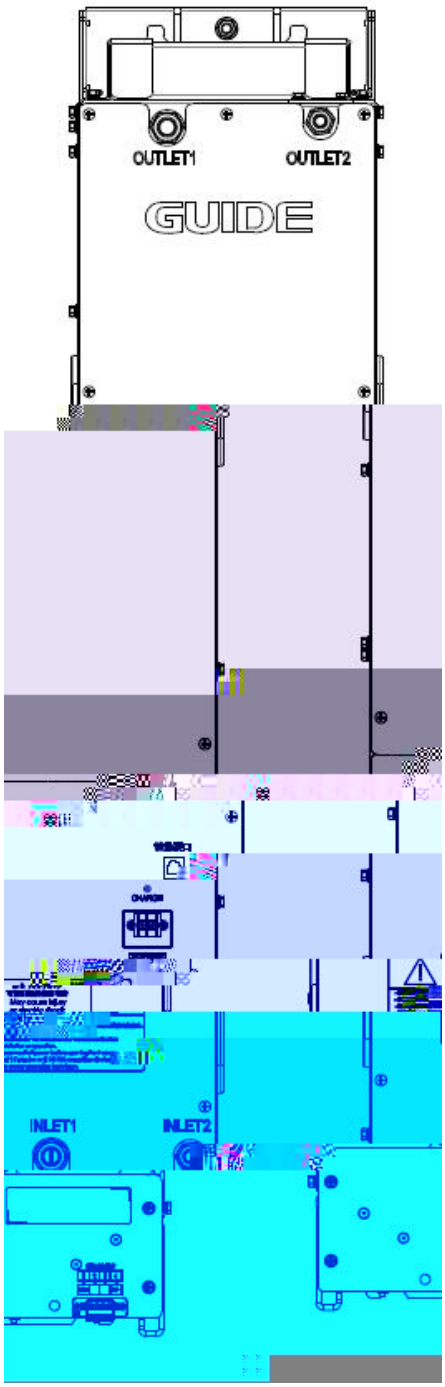
500V

5MΩ

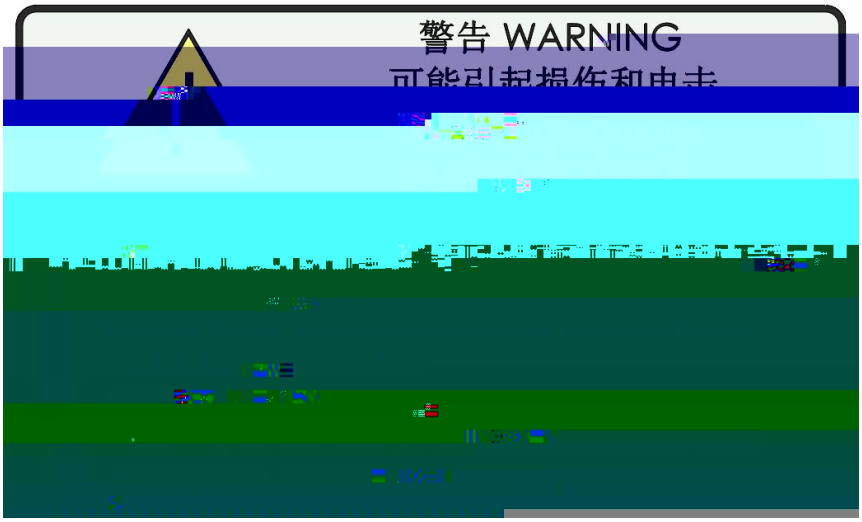
3



HF680NLC-560-6



HF61



1.2

(1)

(2)

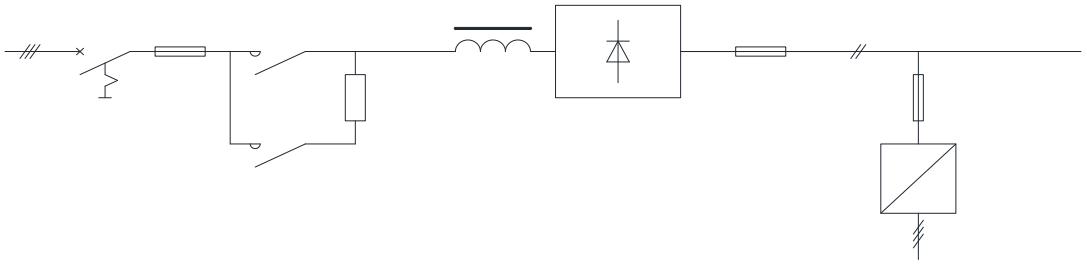
(3)

1.3

2.

2.1

HF680NLC



GDHF-AKZY1 LCD HF680NLC01M

GDHF-AKZY1 HF680NLC03M

2.8*8.8 2 HF680NLC01M

2 HF680NLC03M

2.8*8.8 2

2

GDHF-KL4 4 HF680NLC01M

4 GDHF-KL4 HF680NLC03M 4

1 HF680NLC01M o ز q

GDHF-FB01

2.4



1. / “ ”

/

2.

3.

- R S T
- U V W
- + -

4. 15

5.



1.

2.

3. 40

4. 1.2

2.4.1

	10cm 5cm	6	
	0 +55 , +45 55 °C, (0.5% / 1) 0	-40 +70	-40 +70
	70 106 kPa 0.7 1.05	70 106 kPa 0.7 1.05	60 106 kPa 0.6 1.05
	1mm(5~13.2Hz) 7m/s2(13.2~100Hz)	1mm(5~13.2Hz) 7m/s2(13.2~100Hz)	3.5mm(2~9Hz) 10m/s2(9~200Hz) 15m/s2(200~ 500Hz)
		100m/s^2 11ms	100m/s^2 11ms
		250mm <100kg 100mm ≥100kg	250mm <100kg 100mm ≥100kg
	95%RH		
	1000 1000 100 1% 3000		
	2		

	/ / 6 4
( )	55
	10
MPa	0.6
(kPa)	80~250
(mm)	: ø16 ø13; ø12 ø9
	PA Teflon SMC T1613W T1209W

2.4.2



	A ≥ 250mm

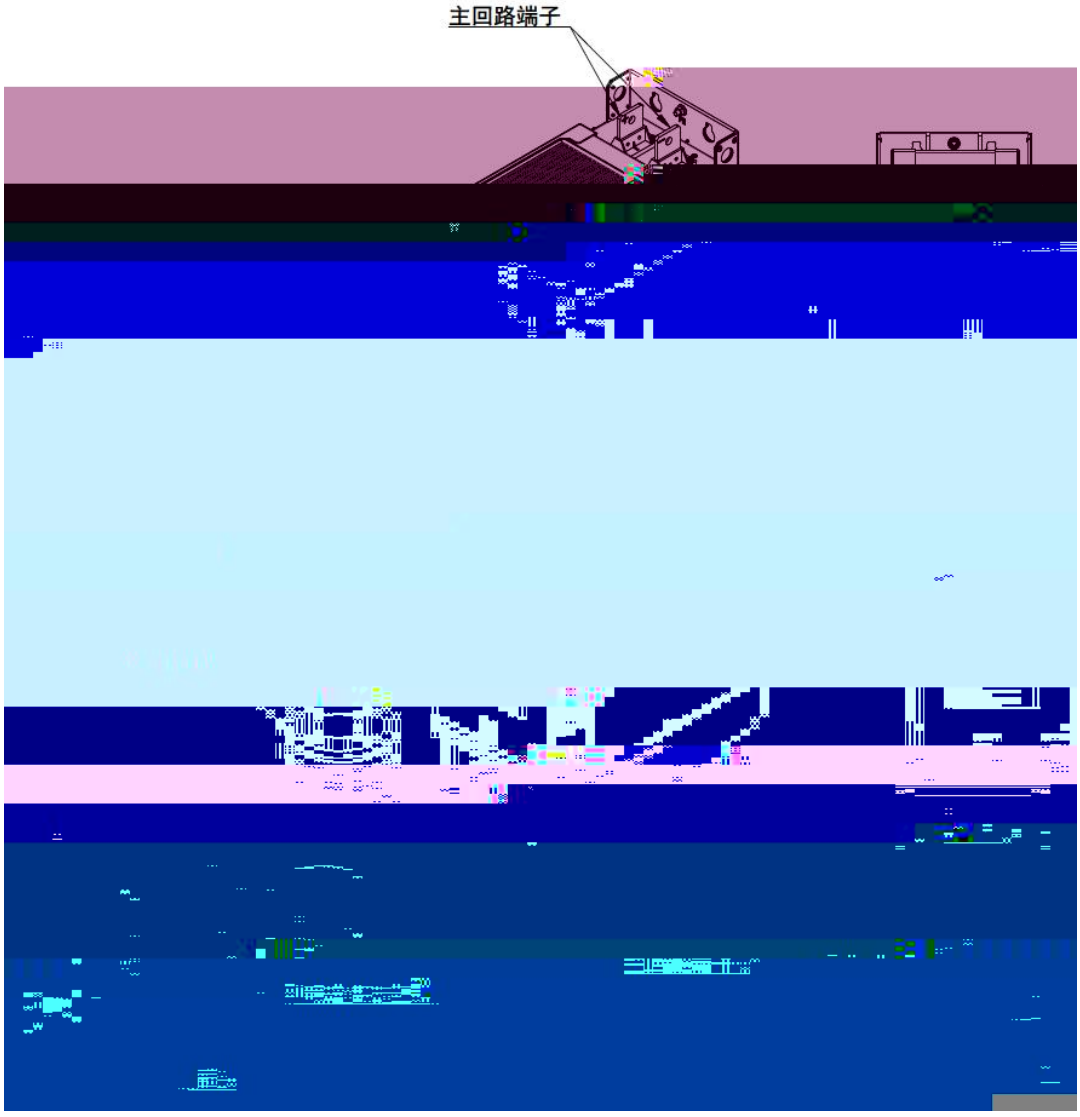
5 ee v

2.4.4

2 1

4 2

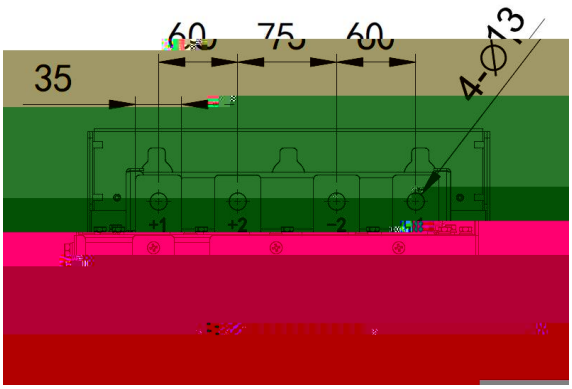
4 3

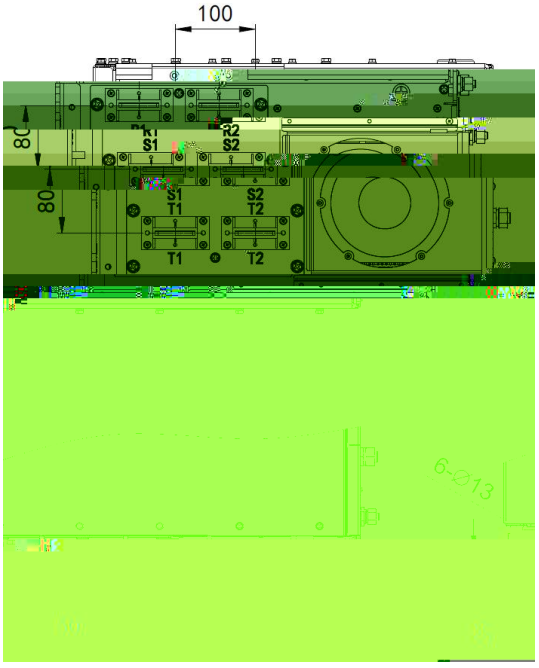


HF680NLC-560-6

1

+1 +2	
-1 -2	
R1 R2 S1 S2 T1 T2	
PE	





2

	+10V-GND	10V	+10V 50mA 1kΩ~5kΩ
	+24V-COM	24V	+24V 200mA
	PW		24V DI1~DI5 DO1 PW 24V
	AI1-GND	1	DC -10V~10V 100kΩ
	AI2-GND	2	-10VDC~10VDC/0mA~20mA J1 100kΩ 500Ω
	DI1- PW	1	3.3kΩ 9V~30V DI1-DI4 500Hz DI5 20KHz
	DI2- PW	2	
	DI3- PW	3	
	DI4- PW	4	
	DI5- PW	5	
	AO1-GND	1	J2 0V~10V 0mA~20mA
	DO1-PW	1	0V~24V 0mA~50mA
	DO4A-DO4C	1	250VAC 3A 30VDC 1A
	DO4B-DO4C	2	
	DO5A-DO5C	3	

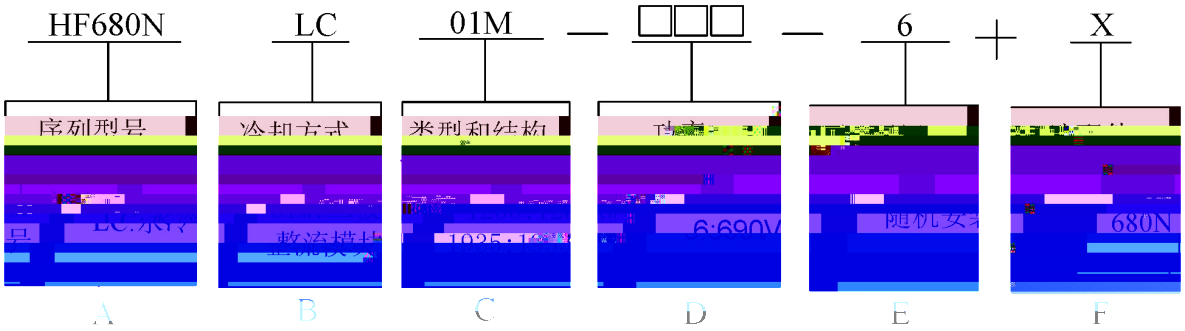
	J2	AO1	
	J1	AI2	

3

0V NPN



3.3



A	
B	LC
C	01M
D	1233 1233kW 1935 1935kW
E	6 690V
F	

Modbus RTU	MB01	GDHF-AMBX1	Modbus RTU
DP	DP01	GDHF-ADPX1	Profibus DP
PN	PN01	GDHF-APNX1	Profinet
CAN	CAN01	GDHF-ACNX1	CANopen

1 HF680NLC01M-1233-6+PN01 690V/1233kW Profinet

	A AC	A DC	kVA	A DC	A DC	
HF680NLC01M-1233-6	1143	1400	1370	1344	1120	P1
HF680NLC01M-1935-6	1796	2200	2150	2112	1760	

1935kW

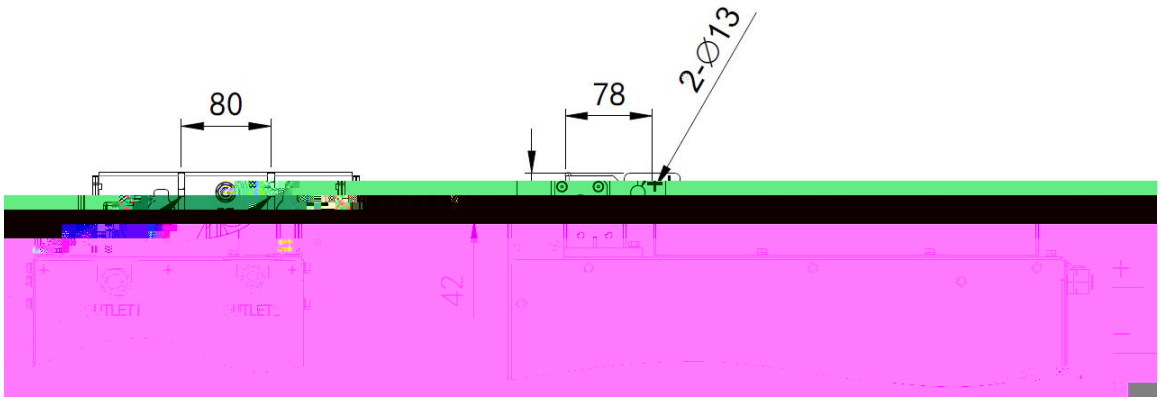
	(kW)	(l)	(l/min)
HF680NLC01M-1233-6	8.22	2.2	21
HF680NLC01M-1935-6	12.9	2.2	26

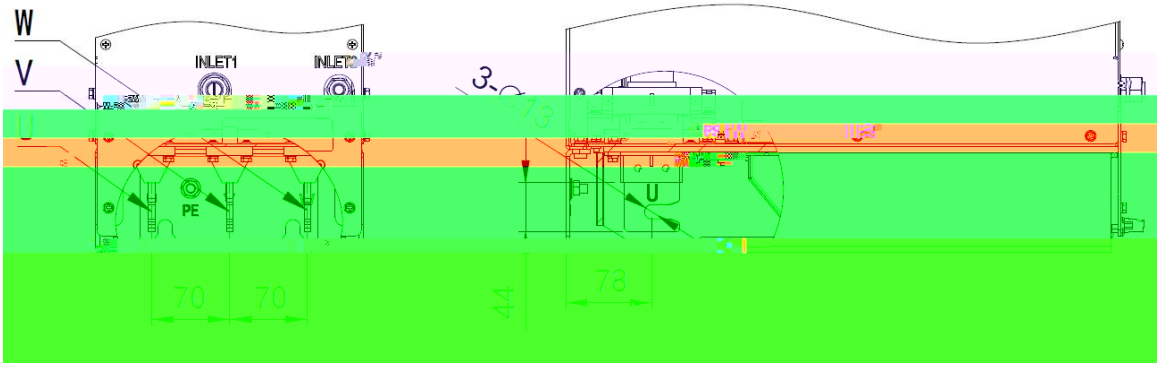
1

2 LCD LCD

1

+	
-	
U V W	
PE	

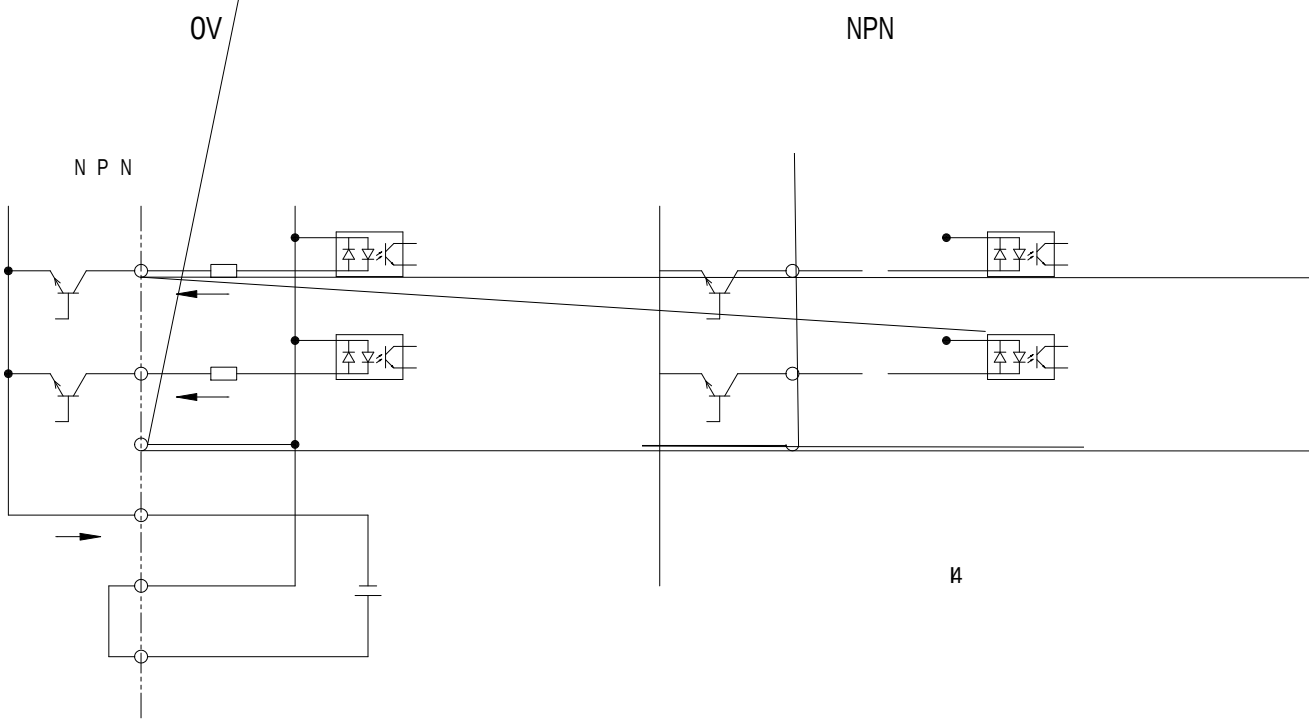




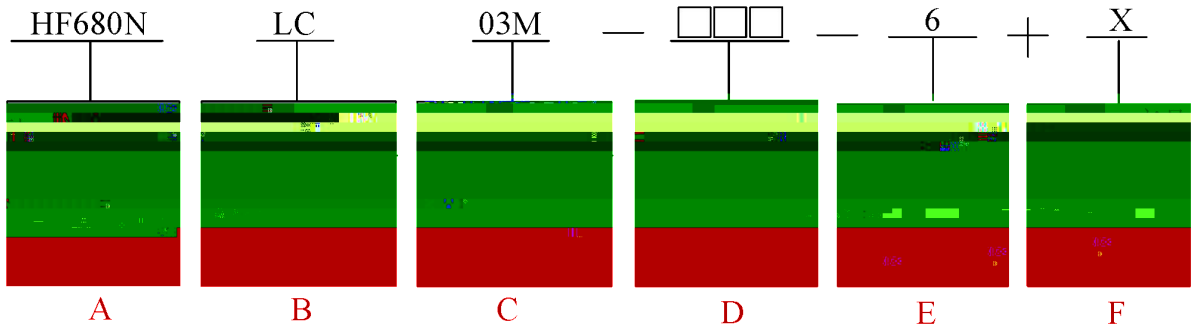
2

	+10V-GND	10V	+10V 50mA 1kΩ~5kΩ
	+24V-COM	24V	+24V 200mA
	PW		24V DI1~DI5 DO1 PW 24V
	AI1-GND	1	DC -10V~10V 100kΩ
	AI2-GND	2	-10VDC~10VDC/0mA~20mA J1 100kΩ 500Ω
	DI1- PW	1	3.3kΩ 9V~30V DI1-DI4 500Hz DI5 20KHz
	DI2- PW	2	
	DI3- PW	3	
	DI4- PW	4	
	DI5- PW	5	
	AO1-GND	1	J2 0V~10V 0mA~20mA
	DO1-PW	1	0V~24V 0mA~50mA
	DO4A-DO4C	1	250VAC 3A COS =0.4 30VDC 1A
	DO4B-DO4C	2	
	DO5A-DO5C	3	250VAC 2A COS =0.4 30VDC 1A

3



4.3



A	HF680N
B	LC
C	03M 03C
D	160 160kW 1250 1250kW
E	6 690V
F	

Modbus RTU	MB01	GDHF-AMBX1	Modbus RTU
DP	DP01	GDHF-ADPX1	Profibus DP
PN	PN01	GDHF-APNX1	Profinet
CAN	CAN01	GDHF-ACNX1	CANopen

HF680NLC03M-250-6+PN01 690V/250kW Profinet

HF680NLC03M-560-6	6.4856	1.6	20
HF680NLC03M-630-6	7.285	1.6	23
HF680NLC03C-710-6	8.134	1.6	24
HF680NLC03C-800-6	9.215	1.6	24
HF680NLC03C-900-6	10.511	1.6	24

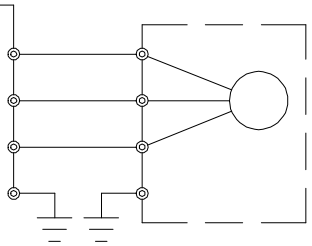
4.4

HF680NLC03M-160-6	OCL-200/250-6
HF680NLC03M-200-6	OCL-200/250-6
HF680NLC03M-250-6	OCL-200/250-6
HF680NLC03M-280-6	OCL-315/355-6
HF680NLC03M-315-6	OCL-315/355-6
HF680NLC03M-355-6	OCL-315/355-6
HF680NLC03M-400-6	OCL-400/450-6
HF680NLC03M-450-6	OCL-400/450-6
HF680NLC03M-500-6	OCL-500/560-6
HF680NLC03M-560-6	OCL-500/560-6
HF680NLC03M-630-6	OCL-630/710-6
HF680NLC03C-710-6	OCL-630/710-6
HF680NLC03C-800-6	OCL-800/900-6
HF680NLC03C-900-6	OCL-800/900-6

1 200%

2 50% HF680NLC03M

3 HF680NLC03M



4.5

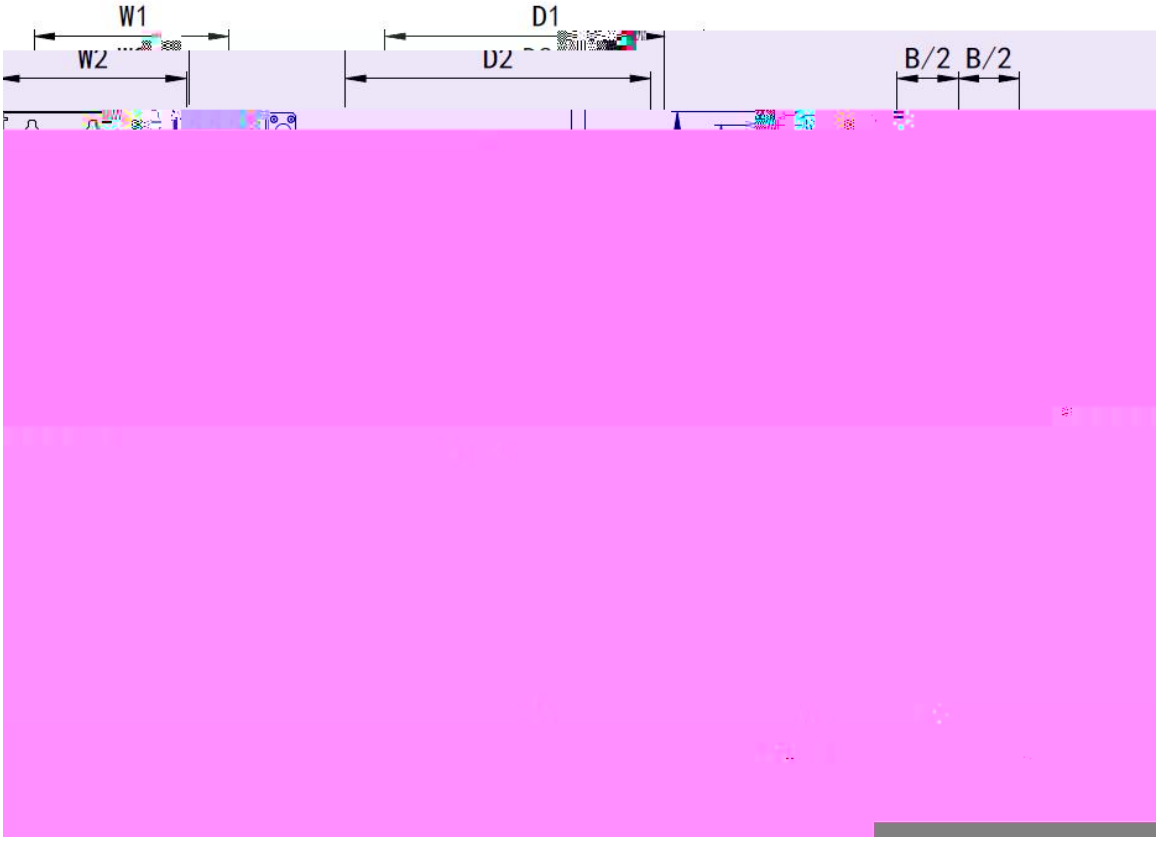
800V 1150V

24V

(VC¥C1 " I

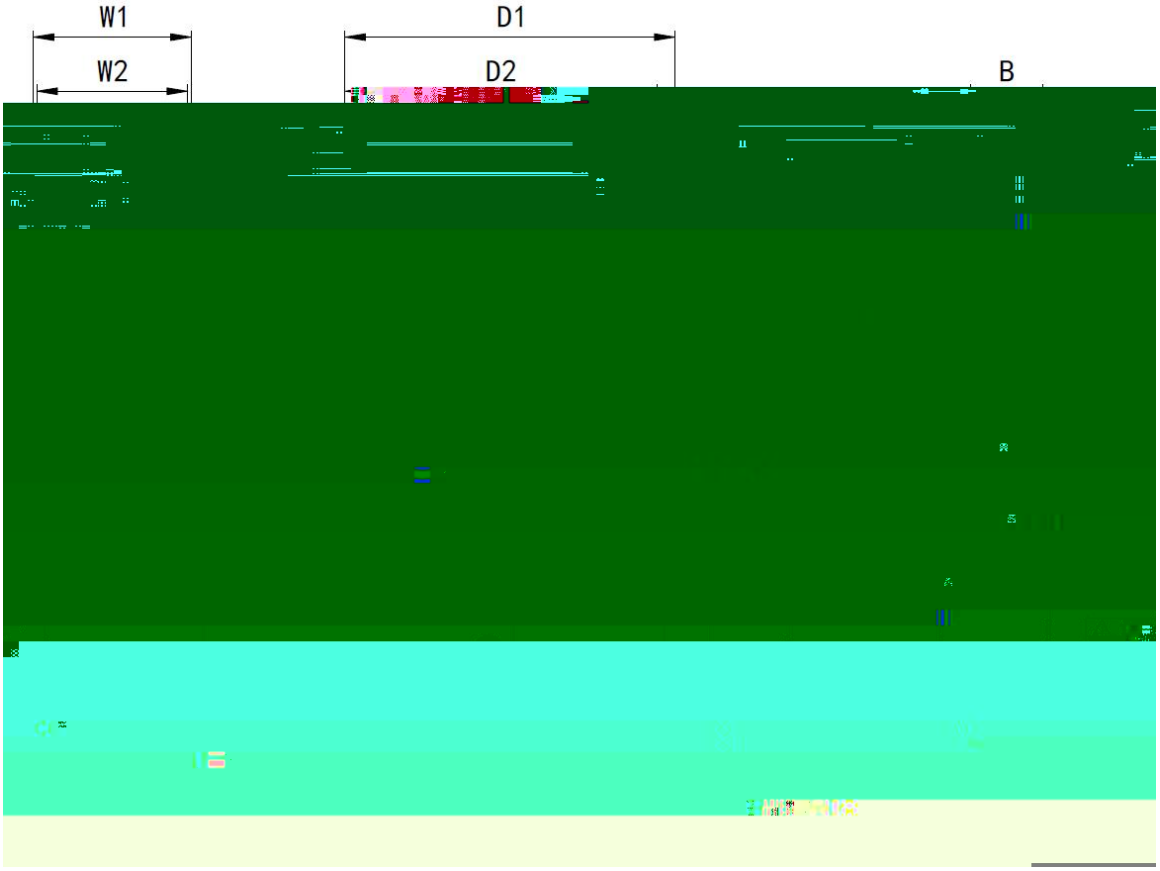
5.

5.1



	mm					mm			8.8	kg
	H1	W1	W2	D1	D2	A	B			
HF680NLC01M-1233-6	1100	320	307	525	500	1064	200	6-φ13	6-M12	260
HF680NLC01M-1935-6										

5.2



mm mm

8.8 kg

H1

6.

6.1 LCD

HF680NLC F1

LOCAL/REMOTE F2 RUN STOP /RESET ENTER



6.1.1 LCD

▼

▲

ENTER

RUN STOP

LOCAL/REMOTE /

LCD



“ ” “ ” 2

|

	“ - ”
	:V
	A
	N|N W E

4

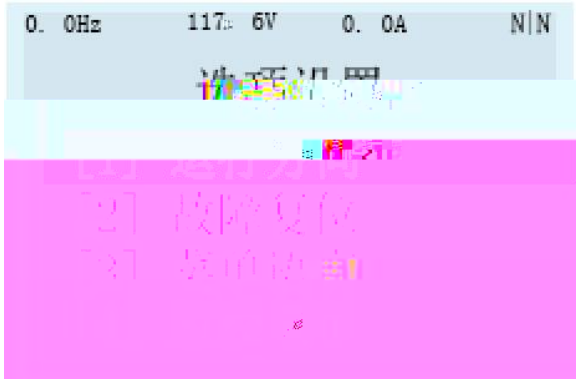
ENTER F1/F2

6.1.2 LCD



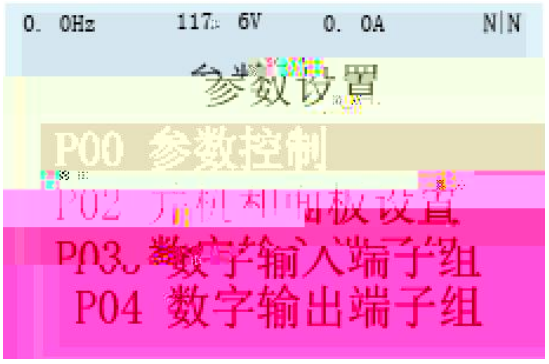
1	Option Set	
2	Parameter Setting	/
3	Reference Set	
4	Function Setting	
5	Fault Record	
6	Security	

6.1.3 LCD



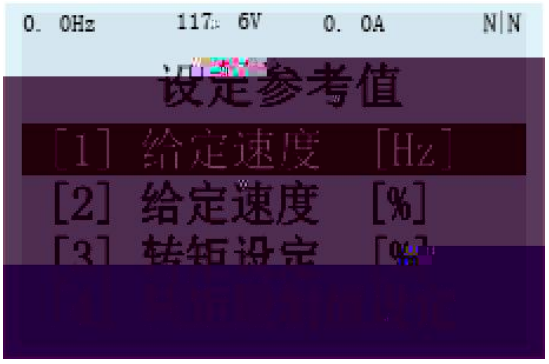
1	Choose Direction	
2	Reset Error	
3	Menu Language	
4	Monitor Setting	
5	LCD Contrast	
6	Time Setting	
7	Version	
8	OLD COM	

1 LCD



Parameter Setting

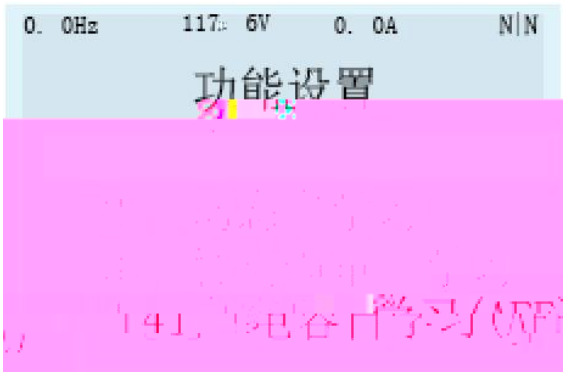
2 LCD



Reference Set

Reference Set	Speed	[Hz]	Hz
		[%]	%
	Torque	[%]	%
	Torque limiter	[%]	%
	1	[%]	1
	2	[%]	2

3 LCD



Function Setting

1	MotoTuning I	
2	MotoTuning II	
3	MotoTuning III	
4	DC-Link Tuning (AFE)	AFE
5	Shortcut Paras Setting	
6	Parameter Initialization	
7	Delete Fault Records	
8	System Restart	
9	Backup Parameter	

10	Recover Parameter	
11	Compare Parameter	
12	Backup Para DSP DSP	DSP
13	Restore Para DSP DSP	DSP

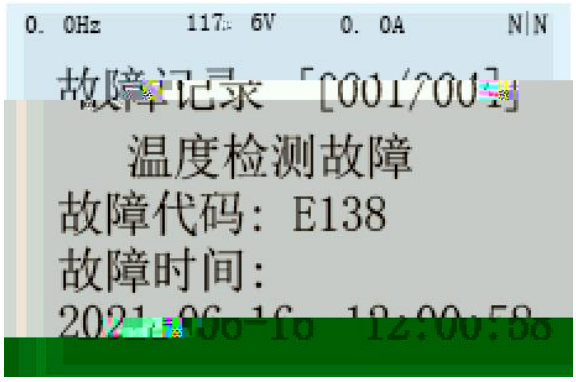
1

2 5

▼

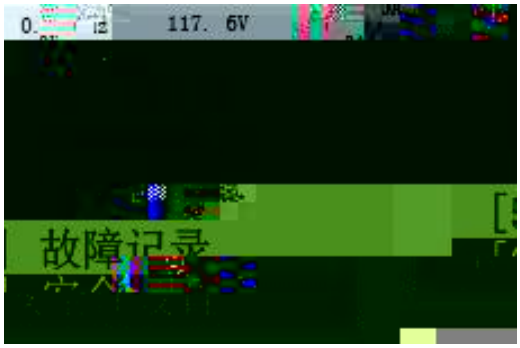
▲ “ Enter ”

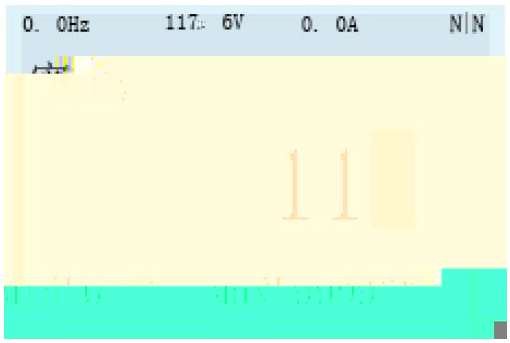
4 LCD



Fault Record

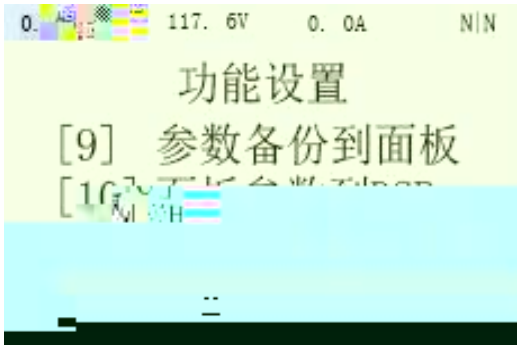
5 LCD

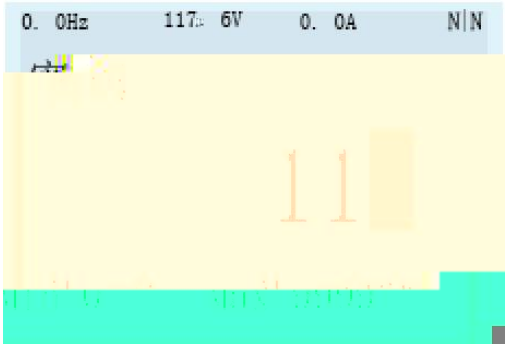




1. Access Permissions

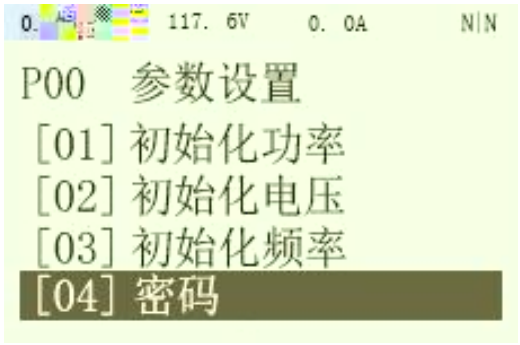
“ENTER” “ ” “ ” “[12] ”

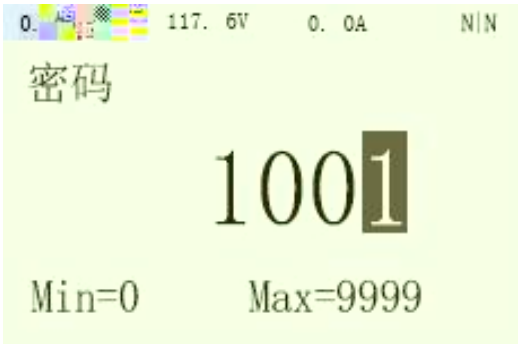




2. “ ” “ ” “ ENTER ”

“ ENTER ” “ ”

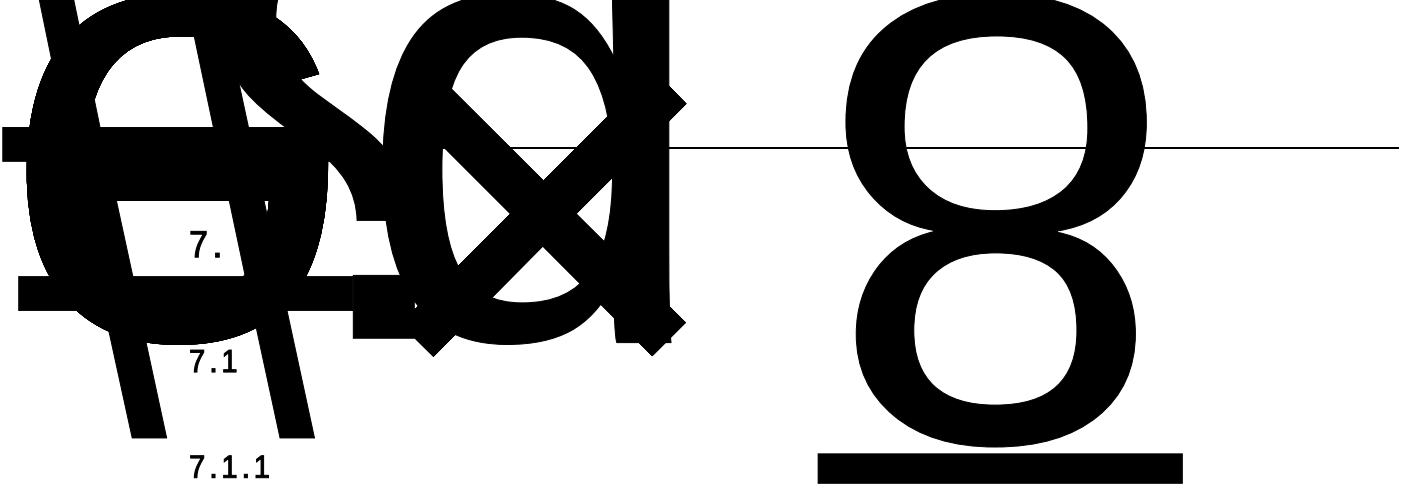




3.

“ ” ” P00 ” “ [04] ”

“ ENTER ”



7.

7.1

7.1.1

DI1 DI2 DI4

D02

A¼

D04 D0

D05

1

690V 220V

P0.1 ò

P0.1 F9

F

!•
1\

. “ D04A ” “ D04C ” È “ D05A ” D05C È f

u A¼ D02 F Ď

P4.3 D04 0

P16.0	690V	
P16.2		1233kW 1233kW
P16.4		1233kW 1143A
P16.11	3	
P24.7	0V	ADJ

690V “ / ” “ ”

运行

103.23

2s 103.31 AFE

49-51Hz 103.30 AFE

103.23 970V

102.54 102.55 102.56

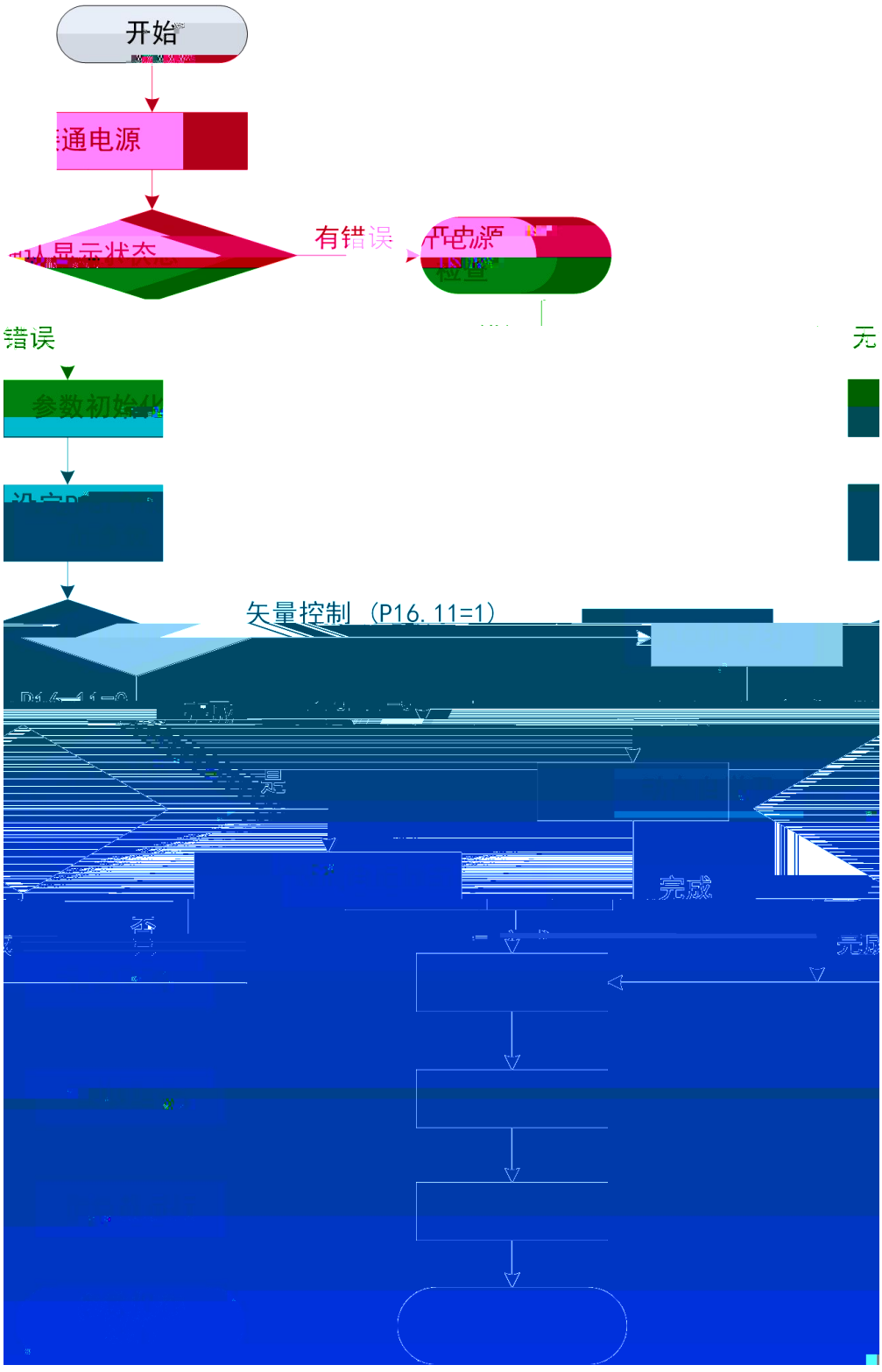
停止

+ - + -

“ / ” “ ”

PLC

7.2



/

V/F P16.11=0 V/F

P16.11=2 P16.11=1

7.3

7.3.1

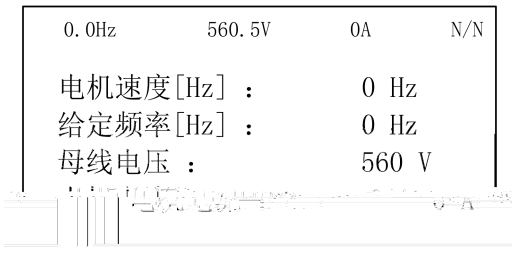
1 ±5V

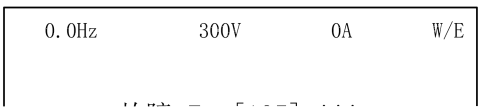
2 U,V,W

3

4 PG PG

7.3.2





7.3.3

6

7.3.4

	[0]		
	[1]		
P8.0	[2]DP		1
	[3]MODBUS		
	[4]		
	[0]		
P8.3			1
	[1]		
P8.6	0 300s		0
+cÔ6%i		V	
P8.7		0 300s	0
	[0]I/O		
	[1] 1		
	[2] 2		
P8.10	[3]		
			0

P16.0		690V
P16.2		
P16.3		
P16.4		
P16.5		
P16.6		
P16.7		(120×P16.5 / P16.6)
P16.9		(120×P16.5 / P16.7)
P16.11		[0]V/F [1] [2]

7.3.5

1

P16.11 [1] [2]

[0] V/F

2

V/F (P20.74)

P20.74

P20.78 P20.79 P20.84

“

” “ ”

3

P20.79 P20.84

P20.85~P20.97

“

” “ ”

4

50%

P20.98 P20.98

7.3.6

HF680NLC

	7.5% 50% 50%
	1/5
	P16
	V/F

8.

8.1

8.1.1

P2.0		[0]	0	0	
P2.2		[0] [1]	0 1	0	

8.1.2

0

1

5 </RST

14

8.1.4

8.1.5

P8.0		[0] [1] [2]DP [3]MODBUS [4]	0 4	0	
P8.6			0.00 300.00 [s]	0.00 [s]	IGBT

8.1.6

P16.0			560 760 [V]	690 [V]	
P16.2			0.0 4000.0 [kW]	[kW]	
P16.4			0.0 6500.0 [A]	[A]	
P16.11		[0]V/F [1] [2] [3] [4]	0 4	0	[3]
P16.12			3 8 [kHz]	3 [kHz]	3 8kHz

8.2

8.2.1 P2

P2.0		[0] [1] [2]	0 2	0	8.1
P2.1		[0] [1]DP	0 1	0	
P2.2		[0] [1]	0 1	0	
P2.3			0 5	1	

8.2.2 P3

P3.0	1		0 32	1	
P3.1	2		0 32	2	
P3.2	3		0 32	5	
P3.3	4		0 32	6	
P3.4	5		0 32	7	
P3.5	6		0 32	8	
P3.6	7		0 32	0	
P3.7	8		0 32	0	
P3.12		[0] [1]	0 1	0	

0

4

8.2.3 P4

8.2.4 P5

P5.0	AI1	[0] [1]0 +10V [2]-10 +10V [3]0 20mA AI1	0	3	1	
P5.1	AI1		0.0 [ms]	1000.0 [ms]	25.0 [ms]	
P5.2	AI1	AI1	-10.00 [V]	10.00 [V]	0.000 [V]	9.4
P5.3	AI1	AI1	-20.00 [mA]	20.00 [mA]	0.000 [mA]	

P5.19 AI2

P6.21	AO2	AO2 (P6.14 [13])	0.0 100.0 [%]	0.0 [%]	
P6.22	AO2	AO1	0.0 1000.0 [ms]	10.0 [ms]	

7-1

0 ضخ ضخ ضخ

8.2.6 P7

1

P7.0 [1]

P7.21	[3]	3	100.0 720.0 [%]	120.0 [%]	9.6
P7.22	[4]	4	100.0 720.0 [%]	120.0 [%]	9.6
P7.23	1 M1	1	0.00 3.00 [s]	0.50 [s]	9.6
P7.24	1 M2	2	0.00 3.00 [s]	0.50 [s]	9.6
P7.25	1 M3	3	0.00 3.00 [s]	0.50 [s]	9.6
P7.26	1 M4	4	0.00 3.00 [s]	0.50 [s]	9.6
P7.27	1	1	0.00 3.00 [s]	2.00 [s]	
P7.28	2	2	0.00 3.00 [s]	2.00 [s]	
P7.29	3	3	0.00 3.00 [s]	2.00 [s]	
P7.30	4	4	0.00 3.00 [s]	2.00 [s]	
P7.31			0.0 100.0 [%]	25.0 [%]	
P7.32			0.00 5.00 [s]	1 [s]	
P7.33			0.0 1000.0 [s]	360.0 [s]	
P7.47			0.0 300.0 [%]	100.0 [%]	9.6
P7.48	1	1	0.0 300.0 [%]	150.0 [%]	9.6
P7.49	1	1	0.00 60.00 [s]	60.00 [s]	9.6
P7.50	2	2	0.0 300.0 [%]	200.0 [%]	9.6
P7.51	2	2	0.00 5.00 [s]	5.00 [s]	9.6
P7.55		[0] [1]	0 1	0	
P7.56			0.0 200.0 [%]	120.0 [%]	
P7.57			0.0 12.0 [s]	5 [s]	

P7.59		[0] [1]	0 1	1	
P7.60			0.10 3.00 [s]	0.30 [s]	
P7.69		[0] [1]	0 1	0	9.6
P7.70			-25 100 [V]	0 [V]	9.6
P7.71	1	[0] 5 [1]	0 1	0	9.6
P7.73					

0

0∀ -

8.2.7 1 P8

	[0]			
	[1]			
P8.0	[2]DP	0	4	0
	[3]MODBUS			
	[4]			

P8.1

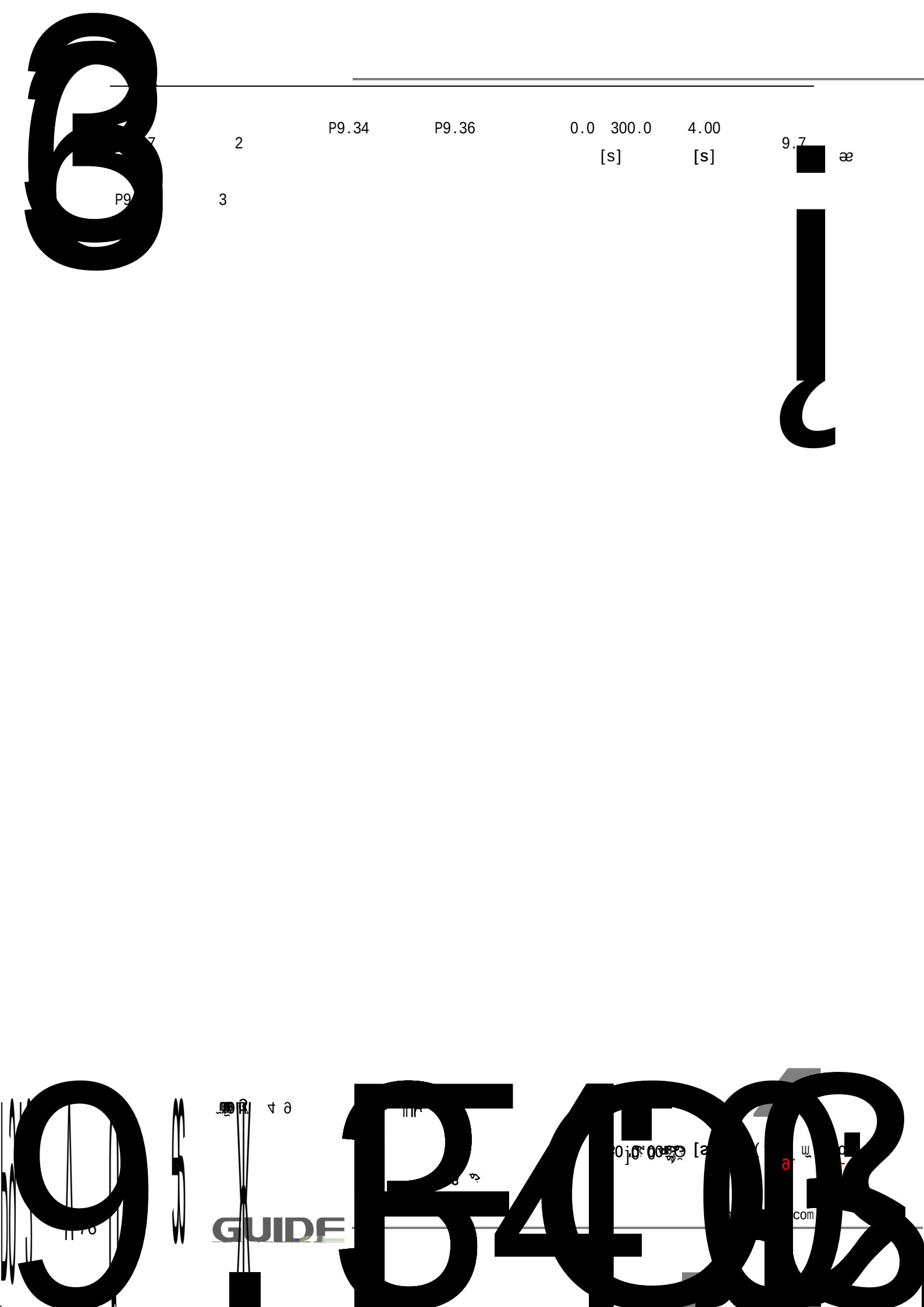
P8.17	2		0.0 300.0 [%]	200.0 [%]	8.7
P8.18	2	P8.15 P8.17	0.0 300.0 [s]	4.00 [s]	8.7
P8.19	3		0.0 300.0 [%]	240.0 [%]	8.7
P8.20	3	P8.17 P8.19	0.0 300.0 [s]	7.00 [s]	9.7
P8.21	4		0.0 300.0 [%]	300.0 [%]	9.7
P8.22	4	P8.19 P8.21	0.0 300.0 [s]	10.00 [s]	9.7
P8.23	5		0.0 300.0 [%]	300.0 [%]	9.7
P8.24	5	P8.21 P8.23	0.0 300.0 [s]	10.00 [s]	9.7
P8.25	6		0.0 300.0 [%]	300.0 [%]	9.7
P8.26	6	P8.23 P8.25	0.0 300.0 [s]	10.00 [s]	9.7
P8.27	7		0.0 300.0 [%]	300.0 [%]	9.7
P8.28	7	P8.25 P8.27	0.0 300.0 [s]	10.00 [s]	9.7
P8.29	8		0.0 300.0 [%]	300.0 [%]	9.7
P8.30	8	P8.27 P8.29	0.0 300.0 [s]	10.00 [s]	9.7
P8.32		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	9.7
P8.33			0.1 10.0	1.0	9.7
P8.34	1		0.0 300.0 [%]	100.0 [%]	9.7
P8.35	1	P8.34	0.0 300.0 [s]	3.00 [s]	9.7

8.2.8 2 P9

P9.0		[0] [1] [2]DP [3]MODBUS [4]	0 4	0	
P9.1					
P9.2					
P9.3		[0] [1]	0 1	0	9.7
P9.6			0.00 300.00 [s]	0.00 [s]	9.7
P9.7			0.00 300.00 [s]	0.00 [s]	9.7
P9.10		[0]I/O [1] 1 [2] 2 [3] [4]DP [5]MODBUS [6]	0 6	0	
P9.11					
P9.13		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	9.7
P9.14			0.1 10.0	1.0	9.7
P9.15	1		0.0 300.0 [%]	100.0 [%]	9.7
P9.16	1	P9.15	0.0 300.0 [s]	3.00 [s]	9.7
P9.17	2		0.0 300.0 [%]	200.0 [%]	9.7

P9.34 P9.36 0.0 300.0 4.00

[s] [s]



8.2.9 3 P10

P10.18	2	P10.15 P10.17	0.0 300.0 [s]	4.00 [s]	9.7
P10.19	3		0.0 300.0 [%]	240.0 [%]	9.7
P10.20	3	P10.17 P10.19	0.0 300.0 [s]	7.00 [s]	9.7
P10.21	4		0.0 300.0 [%]	300.0 [%]	9.7
P10.22	4	P10.19 P10.21	0.0 300.0 [s]	10.00 [s]	9.7
P10.23	5		0.0 300.0 [%]	300.0 [%]	9.7
P10.24	5	P10.21 P10.23	0.0 300.0 [s]	10.00 [s]	9.7
P10.25	6		0.0 300.0 [%]	300.0 [%]	9.7
P10.26	6	P10.23 P10.25	0.0 300.0 [s]	10.00 [s]	9.7
P10.27	7		0.0 300.0 [%]	300.0 [%]	9.7
P10.28	7	P10.25 P10.27	0.0 300.0 [s]	10.00 [s]	9.7
P10.29	8		0.0 300.0 [%]	300.0 [%]	9.7
P10.30	8	P10.27 P10.29	0.0 300.0 [s]	10.00 [s]	9.7
P10.32		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	9.7
P10.33			0.1 10.0	1.0	9.7
P10.34	1		0.0 300.0 [%]	100.0 [%]	9.7
P10.35	1	P10.34	0.0 300.0 [s]	3.00 [s]	9.7
P10.36	2		0.0 300.0 [%]	200.0 [%]	9.7

P10.37	2	P10.34	P10.36	0.0 [s]	300.0 [s]	4.00	9.7
P10.38	3			0.0 [%]	300.0 [%]	240.0	9.7
P10.39	3	P10.36	P10.38	0.0 [s]	300.0 [s]	7.00	9.7
P10.40	4			0.0 [%]	300.0 [%]	300.0	9.7
P10.41	4	P10.38	P10.40	0.0 [s]	300.0 [s]	10.00	9.7
P10.42	5			0.0 [%]	300.0 [%]	300.0	9.7
P10.43	5	P10.40	P10.42	0.0 [s]	300.0 [s]	10.00	9.7
P10.44	6			0.0 [%]	300.0 [%]	300.0	9.7
P10.45	6	P10.42	P10.44	0.0 [s]	300.0 [s]	10.00	9.7
P10.46	7			0.0 [%]	300.0 [%]	300.0	9.7
P10.47	7	P10.44	P10.46	0.0 [s]	300.0 [s]	10.00	9.7
P10.48	8			0.0 [%]	300.0 [%]	300.0	9.7
P10.49	8	P10.46	P10.48	0.0 [s]	300.0 [s]	10.00	9.7
P10.54				0.0 [%]	300.0 [%]	0.0	
P10.55		[0] [1]		0	1	0	
P10.56				0.00 [s]	300.00 [s]	3.00	
P10.57		[0] [1]		0	1	1	

P10.;v

8.2.10 4 P11

P11.0		[0] [1] [2]DP [3]MODBUS [4]		0	4	0	
P11.1							
P11.2							
P11.3		[0] [1]		0	1	0	9.7
P11.6				0.00 [s]	300.00 [s]	0.00	9.7
P11.7				0.00 [s]	300.00 [s]	0.00	9.7
P11.10		[0]I/O [1] 1 [2] 2 [3] [4]DP [5]MODBUS [6]		0	6	0	
P11.11							
P11.13		[0] [1]PROFIBUS [2]MODBUS [3]		0	3	0	9.7
P11.14				0.1	10.0	1.0	9.7
P11.15	1			0.0 [%]	300.0 [%]	100.0	9.7
P11.16	1		P11.15	0.0 [s]	300.0	3/	

P11.18	2	P11.15 P11.17	0.0 300.0 [s]	4.00 [s]	9.7
P11.19	3		0.0 300.0 [%]	240.0 [%]	9.7
P11.20	3	P11.17 P11.19	0.0 300.0 [s]	7.00 [s]	9.7
P11.21	4		0.0 300.0 [%]	300.0 [%]	9.7
P11.22	4	P11.19 P11.21	0.0 300.0 [s]	10.00 [s]	9.7
P11.23	5		0.0 300.0 [%]	300.0 [%]	9.7
P11.24	5	P11.21 P11.23	0.0 300.0 [s]	10.00 [s]	9.7
P11.25	6		0.0 300.0 [%]	300.0 [%]	9.7
P11.26	6	P11.23 P11.25	0.0 300.0 [s]	10.00 [s]	9.7
P11.27	7		0.0 300.0 [%]	300.0 [%]	9.7
P11.28	7	P11.25 P11.27	0.0 300.0 [s]	10.00 [s]	9.7
P11.29	8		0.0 300.0 [%]	300.0 [%]	9.7
P11.30	8	P11.27 P11.29	0.0 300.0 [s]	10.00 [s]	9.7
P11.32		[0] [1]PROFIBUS [2]MODBUS [3]	0 3	0	9.7
P11.33			0.1 10.0	1.0	9.7
P11.34	1		0.0 300.0 [%]	100.0 [%]	9.7
P11.35	1	P11.34	0.0 300.0 [s]	3.00 [s]	9.7
P11.36	2		0.0 300.0 [%]	200.0 [%]	9.7

P11.37	2	P11.34 P11.36	0.0 300.0 [s]	4.00 [s]	9.7
P11.38	3		0.0 300.0 [%]	240.0 [%]	9.7
P11.39	3	P11.36 P11.38	0.0 300.0 [s]	7.00 [s]	9.7
P11.40	4		0.0 300.0 [%]	300.0 [%]	9.7
P11.41	4	P11.38 P11.40	0.0 300.0 [s]	10.00 [s]	9.7
P11.42	5		0.0 300.0 [%]	300.0 [%]	9.7
P11.43	5	P11.40 P11.42	0.0 300.0 [s]	10.00 [s]	9.7
P11.44	6		0.0 300.0 [%]	300.0 [%]	9.7
P11.45	6	P11.42 P11.44	0.0 300.0 [s]	10.00 [s]	9.7
P11.46	7		0.0 300.0 [%]	300.0 [%]	9.7
P11.47	7	P11.44 P11.46	0.0 300.0 [s]	10.00 [s]	9.7
P11.48	8		0.0 300.0 [%]	300.0 [%]	9.7
P11.49	8	P11.46 P11.48	0.0 300.0 [s]	10.00 [s]	9.7
P11.54			0.0 300.0 [%]	0.0 [%]	
P11.55		[0] [1]	0 1	0	
P11.56			0.00 300.00 [s]	3.00 [s]	
P11.57		[0] [1]	0 1	1	
P11.58			0.00 300.00 [s]	1.50 [s]	

8.2.11 1 P12

P12.0		[0] [1]	0	1	1	9.8
P12.1		[0][%] [1][Hz] [2][rpm]	0	2	1	
P12.2	1		0.0	3000.0	10.0	
P12.3	2		0.0	3000.0	20.0	
P12.4	3		0.0	3000.0	35.0	
P12.5	4		0.0	3000.0	50.0	
P12.6	5		0.0	3000.0	50.0	
P12.7	6		0.0	3000.0	50.0	
P12.8	7		0.0	3000.0	50.0	
P12.9	8		0.0	3000.0	50.0	
P12.10	9		0.0	3000.0	50.0	
P12.11	10		0.0	3000.0	50.0	
P12.12	11					

P12.27			0.00 2.00 [s]	0.00 [s]	9.8
P12.28			0.00 2.00 [s]	0.07 [s]	9.8
P12.29			0.00 2.00 [s]	0.07 [s]	9.8
P12.32			0.0 20.0 [%]	0.0 [%]	9.8
P12.33			0.0 20.0 [%]	0.0 [%]	9.8
P12.34			0.00 2.00 [s]	0.00 [s]	9.8
P12.35			0.00 2.00 [s]	0.00 [s]	9.8
P12.36			0.00 2.00 [s]	0.50 [s]	9.8
P12.37			0.00 2.00 [s]	0.50 [s]	9.8

8.2.12 2 P13

P13.0		[0] [1]	0 1	1	9.8
P13.1		[0][%] [1][Hz] [2][rpm]	0 2	1	
P13.2	1		0.0 3000.0	10.0	
P13.3	2		0.0 3000.0	20.0	
P13.4	3		0.0 3000.0	35.0	
P13.5	4		0.0 3000.0	50.0	
P13.6	5		0.0 3000.0	50.0	
P13.7	6		0.0 3000.0	50.0	
P13.8	7		0.0 3000.0	50.0	
P13.9	8		0.0 3000.0	50.0	
P13.10	9		0.0 3000.0	50.0	
P13.11	10		0.0 3000.0	50.0	
P13.12	11		0.0 3000.0	50.0	
P13.13	12		0.0 3000.0	50.0	
P13.14	13		0.0 3000.0	50.0	
P13.15	14		0.0 3000.0	50.0	
P13.16	15		0.0 3000.0	50.0	
P13.17	16		0.0 3000.0	50.0	
P13.22			0.0 20.0 [%]	2.0 [%]	9.8
P13.23			0.0 20.0 [%]	0.0 [%]	9.8
P13.24			0.0 200.0 [%]	30.0 [%]	9.8
P13.25			0.0 200.0 [%]	20.0 [%]	9.8
P13.26			0.00 2.00 [s]	0.00 [s]	9.8

P13.27			0.00 2.00 [s]	0.00 [s]	9.8
P13.28			0.00 2.00 [s]	0.07 [s]	9.8
P13.29			0.00 2.00 [s]	0.07 [s]	9.8
P13.32			0.0 20.0 [%]	0.0 [%]	9.8
P13.33			0.0 20.0 [%]	0.0 [%]	9.8
P13.34			0.00 2.00 [s]	0.00 [s]	9.8
P13.35			0.00 2.00 [s]	0.00 [s]	9.8
P13.36			0.00 2.00 [s]	0.50 [s]	9.8
P13.37			0.00 2.00 [s]	0.50 [s]	9.8

8.2.13 3 P14

P14.0		[0] [1]	0	1	1	9.8
P14.1		[0][%] [1][Hz] [2][rpm]	0	2	1	
P14.2	1		0.0	3000.0	10.0	
P14.3	2		0.0	3000.0	20.0	
P14.4	3					

P14.27			0.00 2.00 [s]	0.00 [s]	9.8
P14.28			0.00 2.00 [s]	0.07 [s]	9.8
P14.29			0.00 2.00 [s]	0.07 [s]	9.8
P14.32			0.0 20.0 [%]	0.0 [%]	9.8
P14.33			0.0 20.0 [%]	0.0 [%]	9.8
P14.34			0.00 2.00 [s]	0.00 [s]	9.8
P14.35			0.00 2.00 [s]	0.00 [s]	9.8
P14.36			0.00 2.00 [s]	0.50 [s]	9.8
P14.37			0.00 2.00 [s]	0.50 [s]	9.8

8.2.14 4 P15

P15.27	0.00 [s]	2.00 [s]	0.00 [s]		9.8
P15.28	0.00 [s]	2.00 [s]	0.07 [s]		9.8
P15.29	0.00 [s]	2.00 [s]	0.07 [s]		9.8
P15.32	0.0 [%]	20.0 [%]	0.0 [%]		9.8
P15.33	0.0 [%]	20.0 [%]	0.0 [%]		9.8
P15.34	0.00 [s]	2.00 [s]	0.00 [s]		9.8
P15.35	0.00 [s]	2.00 [s]	0.00 [s]		9.8
P15.36	0.00	2.00			

8.2.15 1 V/F P16

P16.19		[0] [1]	0 1	0	
P16.22			0.00 100.00 [s]	0.00 [s]	9.9
P16.23		-m(', m "			



P16.47	@		0 300	0
P16.48		[0] [1]PID 1 [2]PID 2 [3]	0 3	0
P16.49	@		0 300	0
P16.50			0.00 300.00 [s]	

8.2.16 2 V/F P17

P17.0			560 760 [V]	690 [V]	
P17.2			0.0 3000.0 [kW]	 [kW]	
P17.3			0 700 [V]	690 [V]	
P17.4			0.0 3000.0 [A]	 [A]	
P17.5			0.0 300.0 [Hz]	50.0 [Hz]	
P17.6			0 6000 [rpm]	1465 [rpm]	
P17.7			2 12 [pole]	4 [pole]	9.9
P17.9			0 7200 [rpm]	1500 [rpm]	9.9
P17.11		[0]V/F [1] [2] [3] [4]	0 4	0	
P17.12			1.00 10.00 [kHz]	3.00 [kHz]	9.9
P17.14	V/F	[0] V/F [1] V/F [2]	0 3	0	9.9
P17.15		[0] [1]	0 1	0	9.9
P17.16			2 500 [ms]	500 [ms]	
P17.17	V/F	[0] [1]	0 1	0	
P17.18			10 1000 [ms]	200 [ms]	
P17.19		[0] [1]	0 1	0	

P17.22		0.00 100.00 [s]	0.00 [s]	9.9
P17.23	V/F	0.00 300.00 [Hz]	0.00 [Hz]	
P17.24	V/F	0.00 300.00 [Hz]	50.00 [Hz]	
P17.25		0.0 120.0 [%]	100.0 [%]	
P17.26 V/F	V/F	0.00 10.00 [%]	0.75 [%]	9.9
P17.27		0.0 200.0 [%]	100.0 [%]	9.9
P17.30		0.0 100.0 [%]	0.0 [%]	9.9

P17.33 V/F

P17.48		[0] [1]PID 1 [2]PID 2 [3]	0 3	0	
P17.49	@		0 300	0	
P17.50			0.00 300.00 [s]	0.00 [s]	9.9
P17.51			0.0 150.0 [%]	70.0 [%]	9.9
P17.52			0.00 5.00 [Hz]	0.00 [Hz]	9.9
P17.54			0.00 300.00 [s]	0.00 [s]	9.9
P17.55			0.0 150.0 [%]	75.0 [%]	9.9
P17.56			0.00 5.00 [Hz]	0.00 [Hz]	9.9
P17.59			0.0 1000.0 [%]	100.0 [%]	
P17.60			0.0 1000.0 [%]	100.0 [%]	
P17.61			0.0 1000.0 [%]	100.0 [%]	
P17.62			0.0 1000.0 [%]	100.0 [%]	
P17.64	V/F	V/F	0.0 1000.0 [%]	100.0 [%]	9.9
P17.66		V/F	0.0 1000.0 [%]	100.0 [%]	
P17.67			0.0 1000.0 [%]	100.0 [%]	
P17.68			0.0 1000.0 [%]	100.0 [%]	
P17.69			0.0 1000.0 [%]	100.0 [%]	
P17.70			0.0 1000.0 [%]	100.0 [%]	

P18.22			0.00 100.00 [s]	0.00 [s]	8.9
P18.23		V/F	0.00 300.00 [Hz]	0.00 [Hz]	
P18.24		V/F	0.00 00.00 [Hz]	[Hz]	
P18.25			0.0 20.0 [%]	[%]	
P18.26	V/F	V/F	0.00 0.00 [%]	0.75 [%]	9.9
P18.27			0.0 00.0 [%]	100.0 [%]	9.9
P18.30			0.0 00.0 [%]	0.0 [%]	9.9
P18.33	V/F	V/F		2	9.9
P18.34	V/F 1		0.0 00.0 [Hz]	5.0 [Hz]	
P18.35	V/F 1		0.0 25.0 [%]	11.5 [%]	
P18.36	V/F 2		0.0 00.0 [Hz]	50.0 [Hz]	
P18.37	V/F 2		0.0 25.0 [%]	100.0 [%]	
P18.38	V/F 3		0.0 00.0 [Hz]	50.0 [Hz]	
P18.39	V/F 3		0.0 25.0 [%]	100.0 [%]	
P18.40	V/F 4		0.0 00.0 [Hz]	50.0 [Hz]	
P18.41	V/F 4		0.0 25.0 [%]	100.0 [%]	
P18.42	V/F 5		0.0 00.0 [Hz]	50.0 [Hz]	
P18.43	V/F 5		0.0 25.0 [%]	100.0 [%]	
P18.44	V/F 6		0.0 00.0 [Hz]	50.0 [Hz]	
P18.45	V/F 6		0.0 25.0 [%]	100.0 [%]	
P18.46	V/F @		0 00	0	
P18.47	@		0 00	0	

8.2.18 4 V/F P19

P19.0		560 760 [V]	690 [V]	
P19.2		0.0 3000.0 [kW]	[kW]	
P19.3		0 700 [V]	690 [V]	
P19.4		0.0 3000.0 [A]	[A]	
P19.5		0.0 300.0 [Hz]	50.0 [Hz]	
P19.6		0 6000 [rpm]	1465 [rpm]	
P19.7		2 12 [pole]	4 [pole]	9.9
P19.9		0 7200 [rpm]	1500 [rpm]	9.9
P19.11	[0]V/F [1] [2] [3] [4]]	0 4	0	
P19.12		1.00 10.00 [kHz]	3.00 [kHz]	9.9
P19.14 V/F	[0] V/F [1] V/F [2]	0 3	0	9.9
P19.15	[0] [1]	0 1	0	9.9
P19.16		0		

P19.48		[0] [1]PID 1 [2]PID 2 [3]	0 3	0	
P19.49	@		0 300	0	
P19.50			0.00 300.00 [s]	0.00 [s]	9.9
P19.51			0.0 150.0 [%]	70.0 [%]	9.9
P19.52			0.00 5.00 [Hz]	0.00 [Hz]	9.9
P19.54			0.00 300.00 [s]	0.00 [s]	9.9
P19.55			0.0 150.0 [%]	75.0 [%]	9.9
P19.56			0.00 5.00 [Hz]	0.00 [Hz]	9.9
P19.59			0.0 1000.0 [%]	100.0 [%]	
P19.60			0.0 1000.0 [%]	100.0 [%]	
P19.61			0.0 1000.0 [%]	100.0 [%]	
P19.62			0.0 1000.0 [%]	100.0 [%]	
P19.64	V/F	V/F	0.0 1000.0 [%]	100.0 [%]	9.9
P19.66		V/F	0.0 1000.0 [%]	100.0 [%]	
P19.67			0.0 1000.0 [%]	100.0 [%]	
P19.68			0.0 1000.0 [%]	100.0 [%]	
P19.69			0.0 1000.0 [%]	100.0 [%]	
P19.70			0.0 1000.0 [%]	100.0 [%]	

8.2.19 1 P20

P20.

P20.12			0.0 2000.0 [%]	100.0 [%]	9.10
P20.13			20.0 500.0 [ms]	100.0 [ms]	9210
P20.14		1	0 60000	1024	
P20.15	[0] [1]				

P20.30	[0] P20.31 P20.32 [1] 1 [2] 2 [3]		0 3	0	
P20.31			0.0 100.0 [%]	5.0 [%]	
P20.32			0.0 100.0 [%]	5.0 [%]	
P20.34	[0] [1]		0 1	0	9.10
P20.35			0.0 100.0 [s]	0.0 [s]	
P20.36			50.0 150.0 [%]	110.0 [%]	
P20.37			0.0 150.0 [%]	100.0 [%]	9.10
P20.38			0.0 100.0 [%]	25.0 [%]	9.10
P20.39			0.0 120.0 [%]	100.0 [%]	9.10
P20.40			0.0 150.0 [%]	100.0 [%]	9.10
P20.41			0.0 150.0 [%]	135.0 [%]	
P20.42	[0] [1]		0 1	1	
P20.43			25 1000 [ms]	75 [ms]	
P20.44			25 1000 [ms]	250 [ms]	
P20.45			0.0 100.0 [%]	22.0 [%]	
P20.46			0.0 100.0 [%]	18.0 [%]	
P20.47			0.0 200.0 [%]	92.0 [%]	
P20.48			0.0 200.0 [%]	87.0 [%]	

P20.49		0.0	150.0 [%]	100.0 [%]	
P20.51		0.0	1000.0 [%]	100.0 [%]	
P20.52		0.0	1000.0 [%]	100.0 [%]	
P20.53	Kp	0.0	1000.0 [%]	100.0 [%]	
P20.54	Ki	0.0	1000.0 [%]	100.0 [%]	
P20.55		0.0	1000.0 [%]	100.0 [%]	9.10
P20.56		0.0	1000.0 [%]	100.0 [%]	9.10
P20.57					

P20.74					0.00 [mOhm]	650.00 [mOhm]
P20.75					0.70	1.00
P20.76		1		1	90.0 [%]	110.0 [%]
P20.77		2		2	90.0 [%]	110.0 [%]
P20.78					0.00 [mOhm]	650.00 [mOhm]
P20.79					0.00 [mH]	65.50 [mH]
P20.80	1		1		0.800	1.350
P20.81	2		2		0.800	1.350
P20.82	3		3		0.800	1.350
P20.83	4		4		0.800	1.350
P20.84					0.00 [mH]	655.00 [mH]
P20.85		85%	85%		40.0 [%]	150.0 [%]
P20.86		87.5%	87.5%		40.0 [%]	150.0 [%]
P20.87		90%	90%		40.0 [%]	150.0 [%]
P20.88		92.5%	92.5%		40.0 [%]	150.0 [%]
P20.89		95%	95%		40.0 [%]	150.0 [%]
P20.90	5%	102.	102.5%		40.0 [%]	150.0 [%]
P20.91		105%	105%		40.0 [%]	150.0 [%]
P20.92		110%	110%		40.0 [%]	150.0 [%]

0.00 [mOhm]	650.00 [mOhm]	0.00 [mOhm]
0.70	1.00	0.90
90.0 [%]	110.0 [%]	100.0 [%]
90.0 [%]	110.0 [%]	100.0 [%]
0.00 [mOhm]	650.00 [mOhm]	0.00 [mOhm]
0.00 [mH]	65.50 [mH]	0.000 [mH]
0.800	1.350	1.140
0.800	1.350	0.940
0.800	1.350	1.080
0.800	1.350	0.950
0.00 [mH]	655.00 [mH]	0.00 [mH]
40.0 [%]	150.0 [%]	108.0 [%]
40.0 [%]	150.0 [%]	106.5 [%]
40.0 [%]	150.0 [%]	105.0 [%]
40.0 [%]	150.0 [%]	103.5 [%]
40.0 [%]	150.0 [%]	102.0 [%]
40.0 [%]	150.0 [%]	99.0 [%]
40.0 [%]	150.0 [%]	96.5 [%]
40.0 [%]	150.0 [%]	93.0 [%]

P20.98		( )	0.01 300.00 [s]	0.75 [s]	
P20.99			0.00 10.00 [%]	0.00 [%]	

8.2.20 2 P21

P21.0		[0] [1]	0 1	0	9.10
P21.1		[0] [1] 1 [2] 2 [3] [4] P21.3 [5]DP [6]MODBUS [7]	0 7	0	9.10
P21.2			0 7	0	
P21.3			-300.0 300.0 [%]	0.0 [%]	9.10
P21.4	@		0 300	0	
P21.5			0 1000 [ms]	0 [ms]	
P21.6			0.0 200.0 [%]	100.0 [%]	9.10
		[0] [1] N			
P21.7					

P21.10		0 300	0	
P21.11		0 1000 [ms]	0 [ms]	
P21.12		0.0 2000.0 [%]	100.0 [%]	9.10
P21.13		20.0 500.0 [ms]	100.0 [ms]	9.10
P21.14	1	0 60000	1024	
P21.15	[0] [1]	0 1	0	9.10
P21.16		0.0 300.0 [%]	100.0 [%]	
P21.17		0.0 300.0 [%]	100.0 [%]	
P21.18		0.0 300.0 [%]	0.0 [%]	
P21.19		0.0 300.0 [%]	0.0 [%]	
P21.20	[0] [1]	0 1	0	
P21.21	[0] [1]	0 1	0	
P21.22		0.0 300.0 [%]	160.0 [%]	
P21.23		0.0 200.0 [%]	20.0 [%]	
P21.24		0.0 300.0 [%]	100.0 [%]	
P21.25		0.0 200.0 [%]	100.0 [%]	
P21.26		0.0 1000.0 [%]	0.0 [%]	9.10
P21.27		0.00 15.00 [%]	2.00 [%]	9.10
P21.28	[0] P21.16 P21.17 [1] [2] [3]DP	0 3	0	

P21.30		[0] P21.31 P21.32 [1] 1 [2] 2 [3]	0 3	0	
P21.31			0.0 100.0 [%]	5.0 [%]	
P21.32			0.0 100.0 [%]	5.0 [%]	
P21.34		[0] [1]	0 1	0	9.10
P21.35			0.0 100.0 [s]	0.0 [s]	
P21.36			50.0 150.0 [%]	110.0 [%]	
P21.37			0.0 150.0 [%]	100.0 [%]	9.10
P21.38			0.0 100.0 [%]	25.0 [%]	9.10
P21.39			0.0 120.0 [%]	100.0 [%]	9.10
P21.40			0.0 150.0 [%]	100.0 [%]	9.10
P21.41			0.0 150.0 [%]	135.0 [%]	
P21.42		[0] [1]	0 1	1	
P21.43			25 1000 [ms]	75 [ms]	
P21.44			25 1000 [ms]	250 [ms]	
P21.45			0.0 100.0 [%]	22.0 [%]	
P21.46			0.0 100.0 [%]	18.0 [%]	
P21.47			0.0 200.0 [%]	92.0 [%]	
P21.48			0.0 200.0 [%]	87.0 [%]	

P21.98		( )	0.01 300.00 [s]	0.75 [s]	
P21.99			0.00 10.00 [%]	0.00 [%]	

8.2.21 3 P22

P2خه

P22.49			0.0 150.0 [%]	100.0 [%]	
P22.51			0.0 1000.0 [%]	100.0 [%]	
P22.52			0.0 1000.0 [%]	100.0 [%]	
P22.53	Kp		0.0 1000.0 [%]	100.0 [%]	
P22.54	Ki		0.0 1000.0 [%]	100.0 [%]	
P22.55			0.0 1000.0 [%]	100.0 [%]	9.10
P22.56			0.0 1000.0 [%]	100.0 [%]	9.10
P22.57		[0] [1]	0 1	0	9.10
P22.58			0.0 125.0 [%]	100.0 [%]	9.10
P22.59			1.0 25.0 [%]	2.5 [%]	9.10
P22.60	DROOP	0 DROOP	0.0 100.0 [%]	0.0 [%]	9.10
P22.61	DROOP	DROOP	30 2000 [ms]	50 [ms]	9.10
P22.62			0.0 1000.0 [%]	100.0 [%]	9.10
P22.63			0.0 1000.0 [%]	100.0 [%]	9.10
P22.66	1	1	0.0 1000.0 [%]	100.0 [%]	
P22.67	2	2	0.0 1000.0 [%]	100.0 [%]	
P22.69			0.00 2.00 [%]	1.00 [%]	
P22.70			0.00 2.00 [%]	1.00 [%]	
P22.71		[0] [1]	0 1	0	
P22.72		[0] [1]	0 1	1	
P22.73		[0] × 1 [1] × 10	0 1	0	

P22.74			0.00 650.00 [mOhm]	0.00 [mOhm]	
P22.75			0.70 1.00	0.90	
P22.76	1	1	90.0 110.0 [%]	100.0 [%]	
P22.77	2	2	90.0 110.0 [%]	100.0 [%]	
P22.78			0.00 650.00 [mOhm]	0.00 [mOhm]	
P22.79			0.00 65.50 [mH]	0.000 [mH]	
P22.80	1	1	0.800 1.350	1.140	
P22.81	2	2	0.800 1.350	0.940	
P22.82	3	3	0.800 1.350	1.080	
P22.83	4	4	0.800 1.350	0.950	
P22.84			0.00 655.00 [mH]	0.00 [mH]	
P22.85	85%	85%	40.0 150.0 [%]	108.0 [%]	
P22.86	87.5%	87.5%	40.0 150.0 [%]	106.5 [%]	
P22.87	90%	90%	40.0 150.0 [%]	105.0 [%]	
P22.88	92.5%	92.5%	40.0 150.0 [%]	103.5 [%]	
P22.89	95%	95%	40.0 150.0 [%]	102.0 [%]	
P22.90	102.5%	102.5%	40.0 150.0 [%]	99.0 [%]	
P22.91	105%	105%	40.0 150.0 [%]	96.5 [%]	
P22.92	110%	110%	40.0 150.0 [%]	93.0 [%]	
P22.93	115%	115%	40.0 150.0 [%]	88.5 [%]	
P22.94	120%	120%	40.0 150.0 [%]	83.0 [%]	
P22.95	125%	125%	40.0 150.0 [%]	77.0 [%]	
P22.96	130%	130%	40.0 150.0 [%]	70.5 [%]	
P22.97	135%	135%	40.0 150.0 [%]	63.5 [%]	

P22.98 ( ) 

P23.10	0 300	0
P23.11	0 1000 [ms]	0 [ms]
P23.12	0.0 2000.0 [%]	

P23.74			0.00 [mOhm]	650.00 [mOhm]	0.00 [mOhm]
P23.75			0.70	1.00	0.90
P23.76	1	1	90.0 [%]	110.0 [%]	100.0 [%]
P23.77	2	2	90.0 [%]	110.0 [%]	100.0 [%]
P23.78			0.00 [mOhm]	650.00 [mOhm]	0.00 [mOhm]
P23.79			0.00 [mH]	65.50 [mH]	0.000 [mH]
P23.80					

P23.98		( )	0.01 300.00 [s]	0.75 [s]	
P23.99			0.00 10.00 [%]	0.00 [%]	

8.2.23 MODBUS P32

P32.0	MODBUS	[0] [1]	0 1	0	
P32.1	MODBUS ID		1 255	1	
P32.2		[0]RS485 [1]RS232	0 1	0	
P32.3		[0] 9600 BPS [1] 14400 BPS [2] 19200 BPS [3] 38400 BPS [4] 56000 BPS [5] 57600 BPS [6] 115200 BPS	0 6	3	
P32.4		[0] None_8_1_CFG [1] Even_8_1_CFG [2] Odd_8_1_CFG [3] None_8_2_CFG [4] Even_8_2_CFG [5] Odd_8_2_CFG	0 5	0	
P32.5	Modbus	Modbus 0 Modbus	0 100 [s]	0 [s]	0s
P32.6	Modbus	0- 1-	0 1	0	

8.2.24 P33

لاحه

P33.18	[W2]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	0
P33.19		[W3]	7-2	0	37	0
P33.20	[W3]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	0
P33.21		[W4]	7-2	0	37	1
P33.22	[W4]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	0
P33.23		[W5]	7-2	0	37	18
P33.24	[W5]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	2
P33.25		[W6]	7-2	0	37	21
P33.26	[W6]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	1
P33.27		[W7]	7-2	0	37	22
P33.28	[W7]		[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0	4	1

P33.31	[W9]	7-2	0 37	0	
P33.32	[W9]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.33	[W10]	7-2	0 37	0	
P33.34	[W10]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.35	[W11]	7-2	0 37	0	
P33.36	[W11]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.37	[W12]	7-2	0 37	0	
P33.38	[W12]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.39	[W13]	7-2	0 37	0	
P33.40	[W13]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.41	[W14]	7-2	0 37	0	
P33.42	[W14]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.43	[W15]	7-2	0 37	0	

P33.44	[W15]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000	0 4	0	
P33.45	[W0]	7-3	0 48	0	
P33.46	[W0]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.47	[W1]	7-3	0 48	0	
P33.48	[W1]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.49	[W2]	7-3	0 48	0	
P33.50	[W2]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.51	[W3]	7-3	0 48	0	
P33.52	[W3]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.53	[W4]	7-3	0 48	1	

P33.54	[W4]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.55	[W5]	7-3	0 48	19	
P33.56	[W5]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	2	
P33.57	[W6]	7-3	0 48	26	
P33.58	[W6]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	6	
P33.59	[W7]	7-3	0 48	30	
P33.60	[W7]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	1	
P33.61	[W8]	7-3	0 48	14	

P33.70	[W12]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.71	[W13]	7-3	0 48	0	
P33.72	[W13]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.73	[W14]	7-3	0 48	0	
P33.74	[W14]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	
P33.75	[W15]	7-3	0 48	0	
P33.76	[W15]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 7	0	

7-2

0	
1	0
2	1
3	2
4	3
5	4
6	[32]
7	[32]
8	32_MSW
9	32_LSW
10	
11	
12	0 @32bit
13	1 @32bit
14	2 @32bit
15	3 @32bit
16	4 @32bit
17	5 @32bit
18	[Hz]
19	[rpm]
20	[%]
21	[%]
22	[%]
23	[Hz]
24	
25	
26	1[%]
27	2[%]
28	
29	
30 37	SET_W12 19

7-3

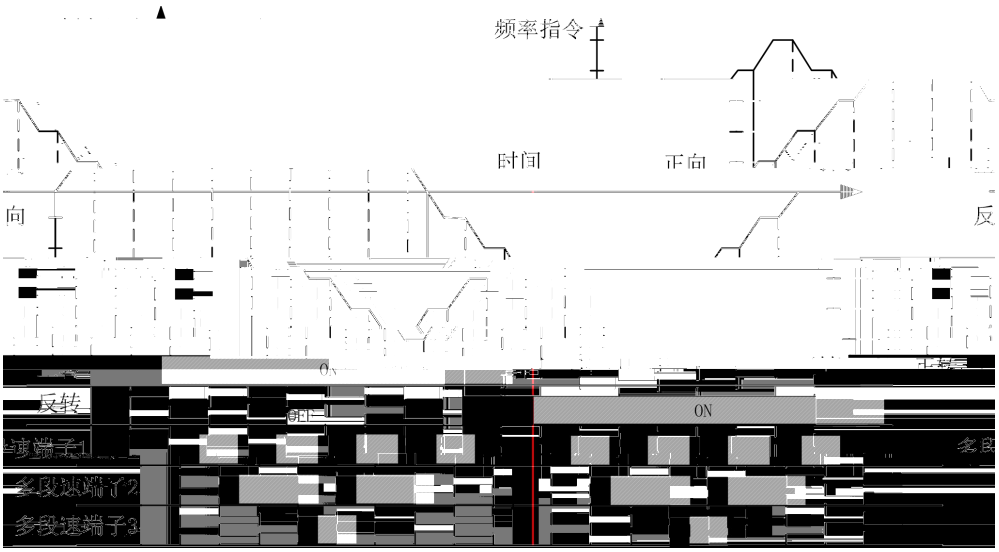
0	
1	0
2	1
3	2
4	3
5	4
6	5
7	0 @32bit
8	1 @32bit
9	2 @32bit
10	3 @32bit
11	4 @32bit
12	5 @32bit
13	[32]
14	[32]
15	32bit_MSW
16	32bit_LSW
17	
18	
19	
20	[rpm]
21	[rpm]
22	
23	
24	
25	
26	
27	A
28	B

29	C
30	
31	
32	
33	1
34	2
35	
36	
37	
38	
39	
40	
41	Mwh
42	Kwh
43	Mwh
44	Kwh
45 48	AW26 29

2 [1]

4 16 (8421)

(FORWARD) (REVERSE) P12.2(1)

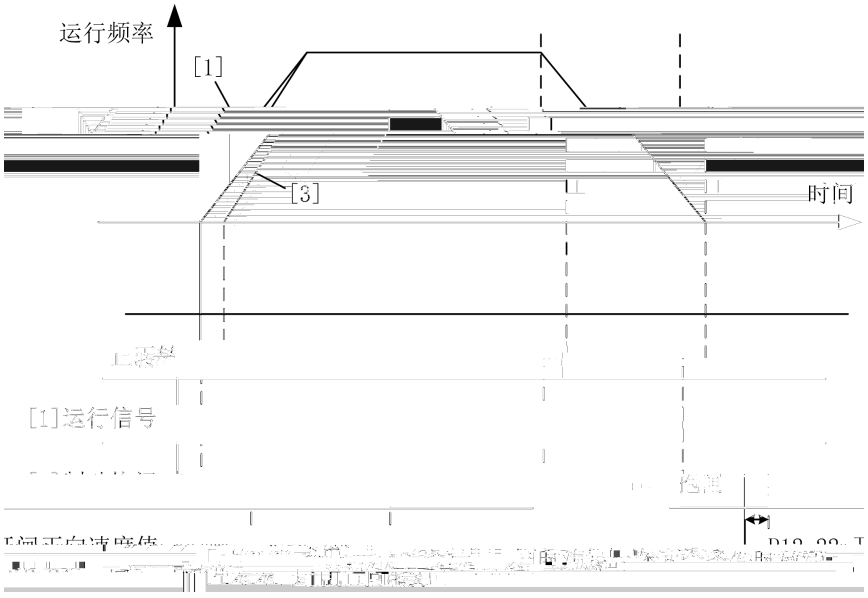


9.3

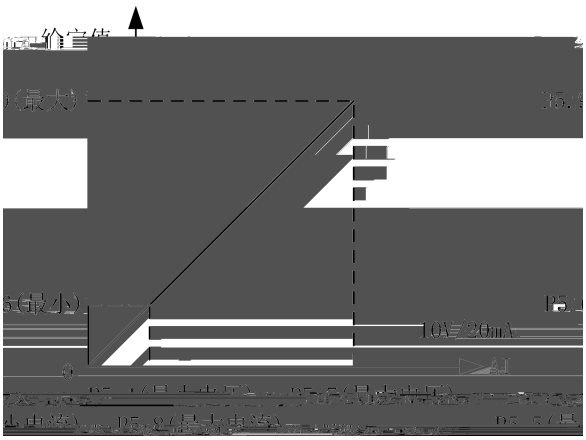
/

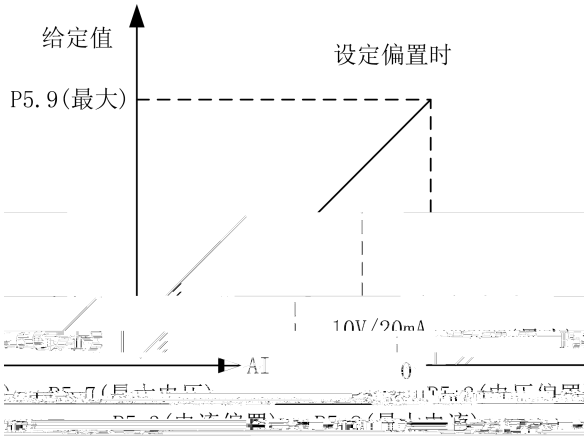
[1] [3] [3]

[1] [3]

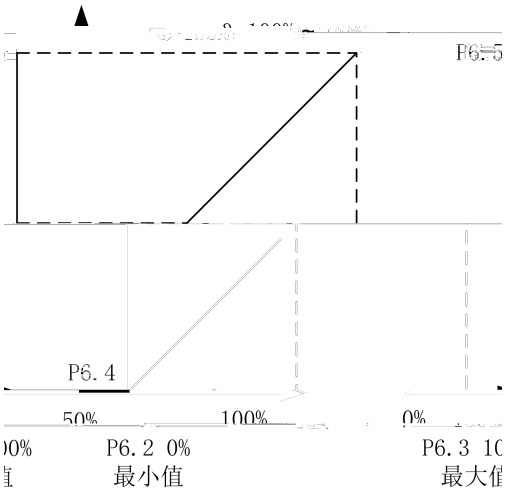


9.4

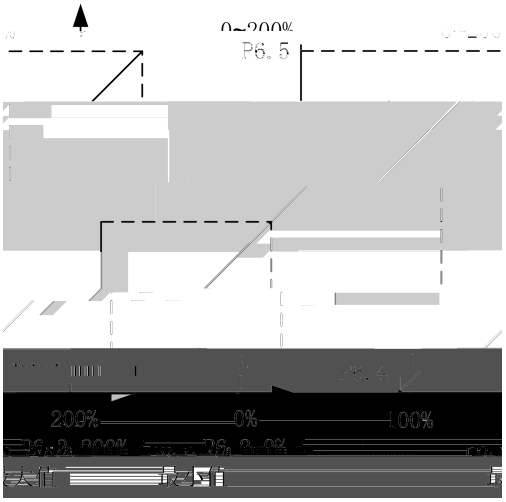




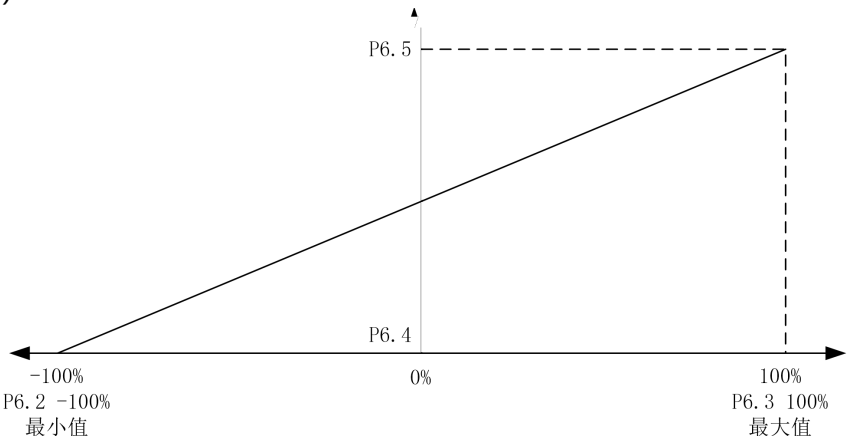
9.5



(a) 0~100%



b 0~200%



c -100~100%

7

P7.23 P16. :1 P7.

.23

P7.24 P7.26 P17.11=1 P18.11=1 P19.11=1

8

P7.31 P7.32 P16.11=2

P7.31 100% P7.32

P7.31

8

11

9.7

1

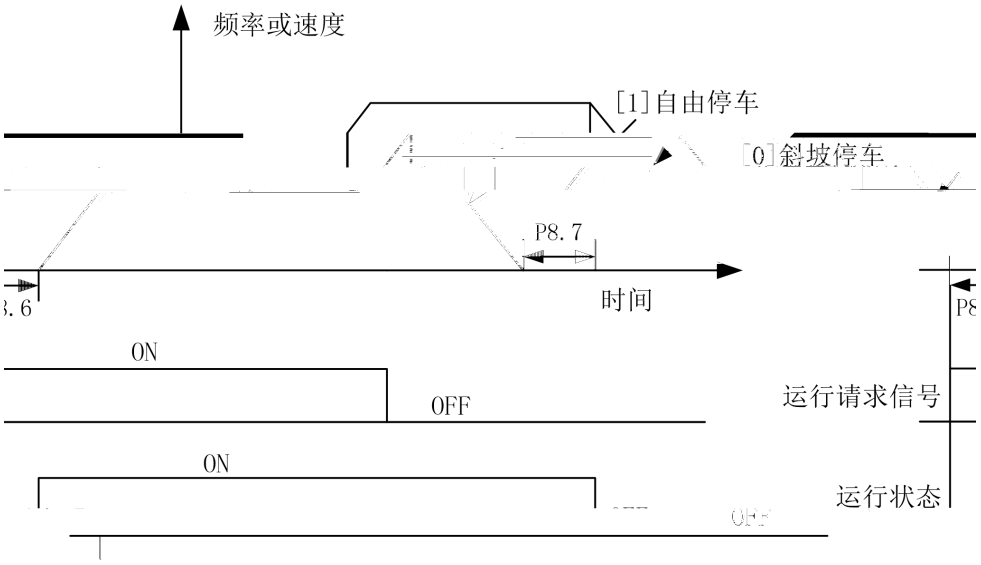
P8.3

[0]

[1]

P8.6 P8.6

P8.7

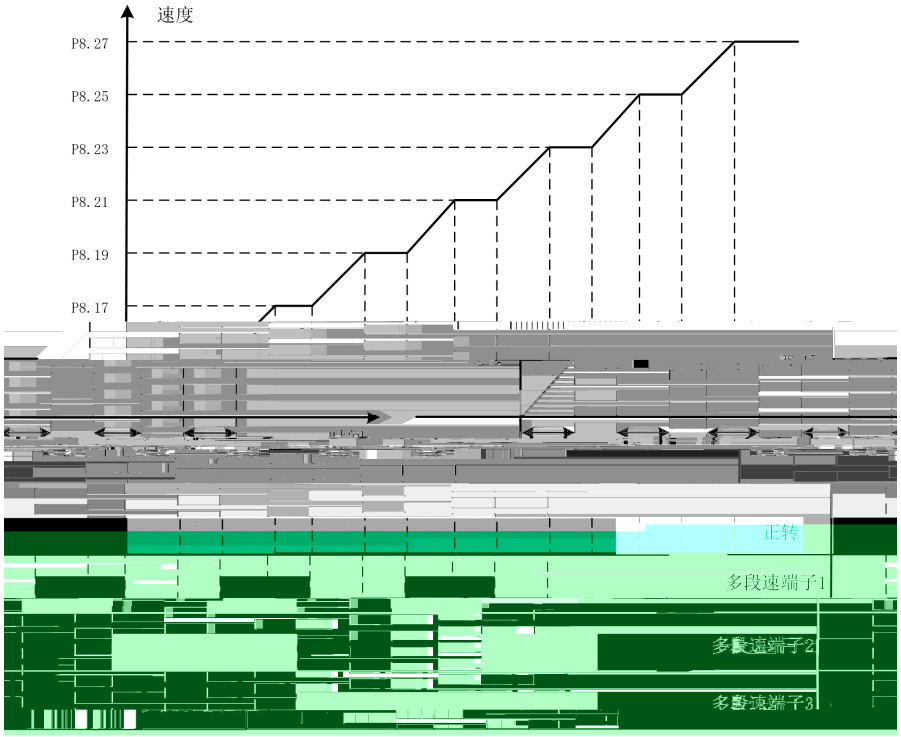


2

P8.14

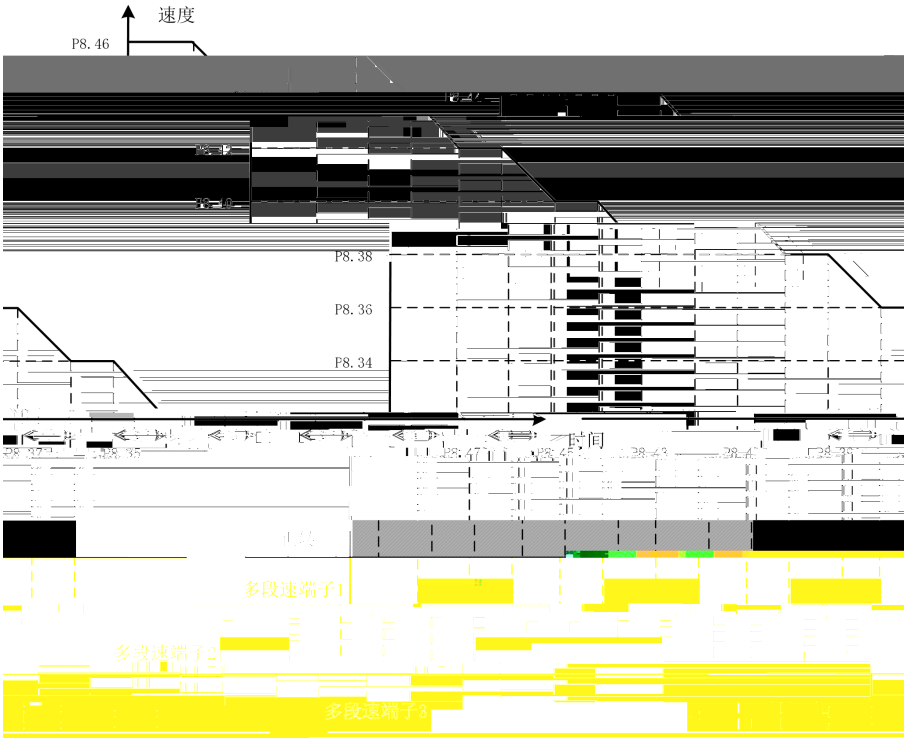
P8.14 P8.33

P8.33



P8.15 < P8.17 < P8.19 < P8.21 < P8.23 < P8.25 < P8.27

P8.15	P8.17	P8.19	P8.21	P8.23	P8.25	P8.27
10%	20%	30%	50%	60%	80%	100%



P8.34 < P8.36 < P8.38 < P8.40 < P8.42 < P8.44 < P8.46

P8.34	P8.36	P8.38	P8.40	P8.42	P8.44	P8.46
10%	20%	30%	50%	60%	80%	100%

3

PROFIBUS MODBUS

P8.13 P8.32

1 =P8.14 × P8.16 × (× 0.001)

1 =P8.33 × P8.35 × (× 0.001)

9.8

1

P12.2 P12.17

2

P12.22 P12.37

[3]

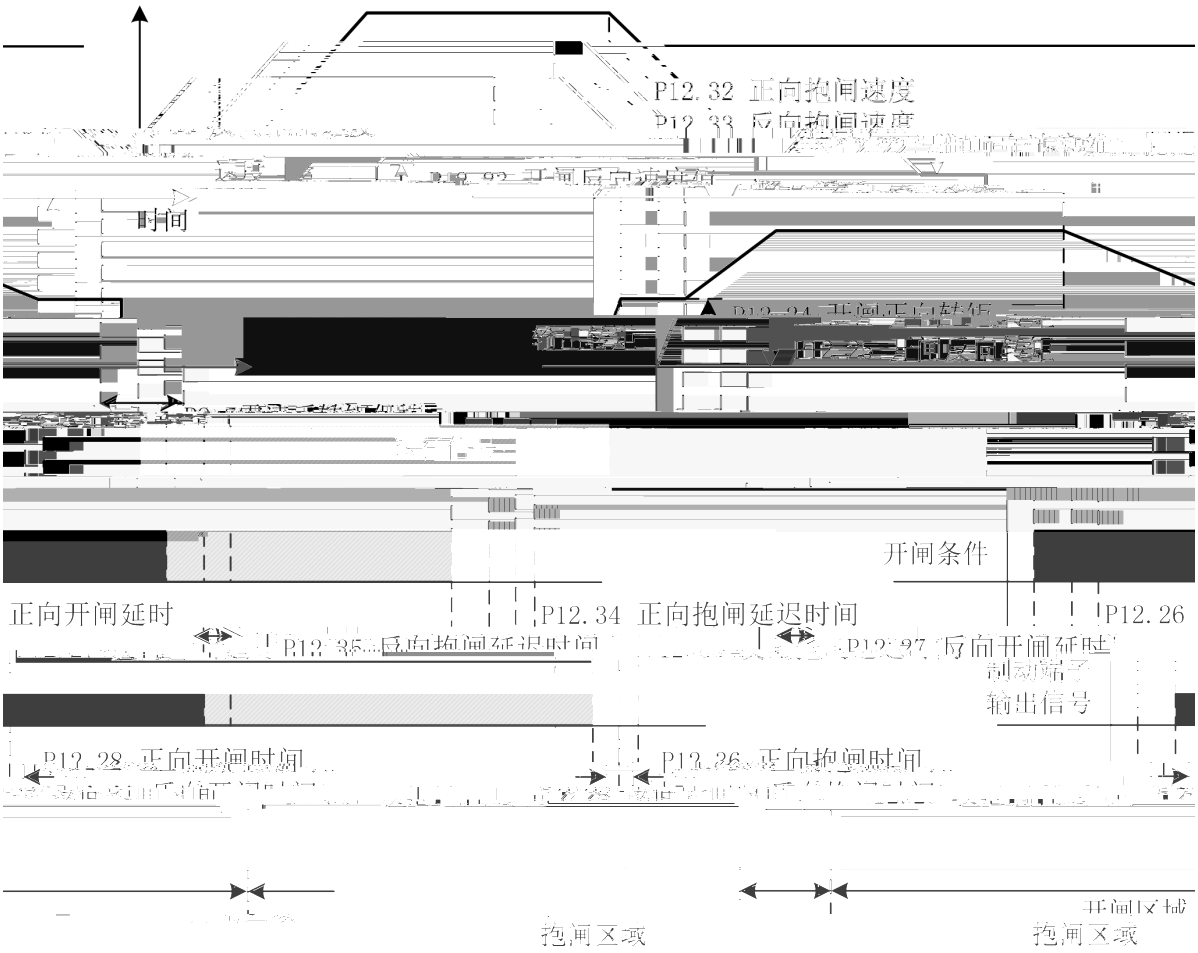
P12.22 P12.23 P12.24 P12.25

P12.32[ ] P12.33[ ]

P12.28 P12.29

P12.36 P12.37

P16



9.9 V/F

1

P16.0 P16.9

P16.7 120 × P16.5/P16.6 P16.9

120 × P16.5/P16.7

P16.2 P16.4

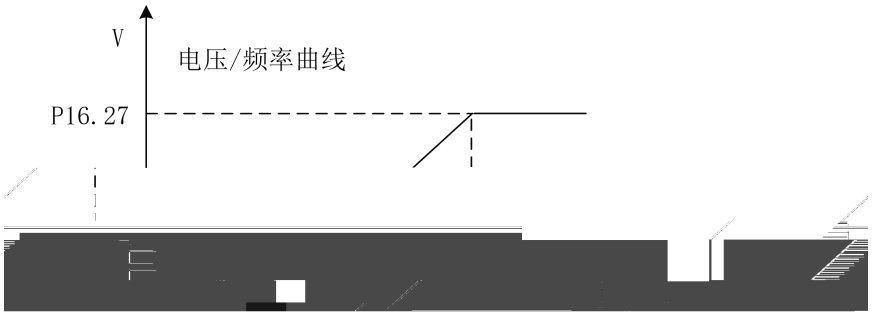
2

P16.12

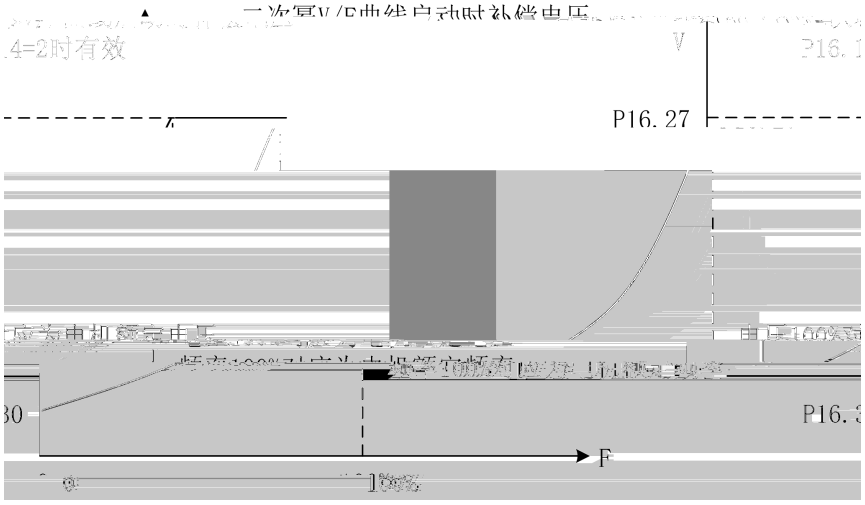
ч ч

[1] V/F P16.33 P16.45 V/F

[2]



P16.14=[2] V/F P16.30 P16.30 P16.27



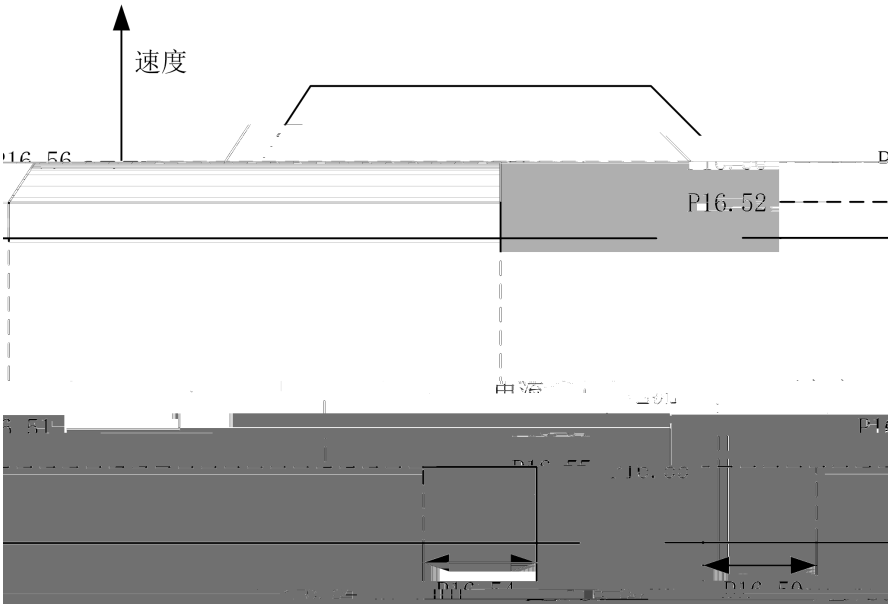
6

P16.50 P16.56

V/F

P16.50 P16.51 P16.52

P16.54 P16.55 P16.56



7

P16.64

9.10

1

P20.0

P20.0=0 P20.1=0 P20.2=0

P20.0=0 P20.1≠0 P20.2≠0

P20.0=1 P20.1≠0 P20.2≠0 1

0

P16.11 [1] [2]

P20.3 P20.1 [4]

2

P20.7

P20.8 P20.9 P20.7=1

3

P20.13

4

P20.15 A B

A B U V W

[0]

[1] A B

5

GDHF-PGD1 PG

GDHF-PGD1 PG

DI “[10] ” DP “CW0.9 ”

P20.26 P20.27 0

2%

P20.34 [0] 1

0 P20.26 P20.27 0

P20.26 50% 100% P20.27 3% 5%

P20.34 [1] 2

200 P20.26 P20.27 0

HF650LC P20.34 [1]

9.11

P16.64
V/F (10 40Hz) 100 80 150

Î
P16.12

V/F

10.

10.1

W01 SYS_NOT_RDY (Ready)

[P3

W02]
NO_DRV_ENABLE

[P3 X

W03 LOCAL_EM]

[

W04 REMOTE_EM



[E050]	U ERR_UT not reset	IGBT IGBT
[E051]	U ERR_UT not reset	IGBT IGBT
[E052]	V ERR_UT not reset	IGBT IGBT
[E053]	V ERR_UT not reset	IGBT IGBT
[E054]	W ERR_UT not reset	IGBT IGBT
[E055]	W ERR_UT not reset	IGBT IGBT
[E056]	ERR_SLAVE_FAULT not reset	
[E100]	OV	P8.35(1) P7.12( )
[E105]	" UVV	

[E112]	ZC	P7.8
[E113]	MIP	
[E114]	MOP	
[E115]	OS	P7.19 P7.19
[E116]	SLVC Fail	P7.23
[E117]	MOTOR STALL	P20.14 P20.15
[E118]	PG ERROR	P20.14 P20.15
[E119]	SPEED ABNORMAL	P20.14 P20.15 P7.31 P7.32
[E121]	IGBT1 OT1	
[E122]	IGBT2 OT2	
[E123]	IGBT3 OT3	
[E124]	IGBT4 OT4	
[E125]	IGBT5 OT5	
[E126]	IGBT6 OT6	
[E127]	IGBT7 OT7	

[E128]	IGBT8 OT8
[E137]	FAN STALL
[E138]	TEMP_SENSING FAIL
[E139]	Pre_Charging Fail
[E140]	Line UV
[E141]	Line OPEN
[E142]	Line Detection Error
[E143]	Line SW Fail

P7.95

DI

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10.3

		•	• DC15V
		•	• D05 • D05 •
		•	• D04 •

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- ON

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- COM
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11.


1 2 3 4

1 CMOS 2 3

11.1

11.2

	1. 2.	1. > 40 < 95% 2.
	1. 2. 3.	1. 2. 3. 4. 5. 6.
	1. 2. 3.	1. 2. 3.
	1. 2.	1. 2.
	1. 2.	1. 2.

11.3

	2	1 2
PCB		

11.4

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